



American Construction Metals (ACM), manufactures Steel Edge Metal Products in accordance with high standards and tight quality controls. Products covered in this warranty include Drip Edge, W-Valleys, and other Roof Flashings. The steel products will not burn, support combustion, split, or crack due to cold weather.



BUY ACM PRODUCTS WITH CONFIDENCE KNOWING THAT:

- ACM steel edge metal products carry a Limited Lifetime Warranty.
- Material and labor is covered.
- Doesn't require registration.

WHAT DOES THIS WARRANTY COVER?

ACM warrants to the owner of the property at the time the products were installed, that the products were free from defects in material and workmanship in the course of manufacture, and that the finish on the products will not chip, peel, flake, or blister under conditions of ordinary wear. Products must be installed according to local building codes and industry specifications. This warranty excludes any areas of the material that are within 3/4" of any edge that has been cut subsequent to the application of the paint to the substrate. This warranty is limited to the terms and conditions, exclusions, limitations, requirements, and legal rights stated in this warranty.

HOW LONG DOES THE COVERAGE LAST?

If the property is individually owned, this Limited Lifetime Warranty lasts for the life of the property on which the products were originally applied for as long as the individual owns the property. If the property is not individually owned (e.g. corporation, condominium, cooperative housing arrangement, unincorporated association, school, church, government, or public entity, etc.), the warranty period will be 50-years from the date of original installation of the products on the property, prorated as outlined in the Warranty Coverage Schedule contained within. This Limited Lifetime Warranty is limited to the original owner. Coverage will be 100% for ten years after the installation and prorated after that period. See Warranty Coverage Schedule section for details of prorated coverage.

WHAT WILL ACM DO?

Property owner must notify the ACM Warranty Department in accordance with the notice requirements outlined below to validate the complaint. In the event the manufacturer is denied access for an inspection, this warranty is null and void. Upon the notification and validation, ACM will undertake the following: ACM will repair, repaint, replace, or refund the purchase price of the defective portion of ACM product that blisters, cracks, crazes, flakes, peels, or weathers unevenly due to a defect in the manufacturing process. ACM's obligations under this warranty will in no event exceed the purchase price of the originally installed products found to be warrantable in the original installation of such defective products. Any additional costs and expenses beyond these amounts are the property owner's responsibility. ACM will not pay or be responsible for any costs associated with anything else affixed to the ACM product.

In the event of repair, replacement, or refinishing, the warranty will extend only for the time remaining under the original warranty. ACM will determine the reasonable labor costs to repair, repaint, or replace product under this warranty.

WHAT IS NOT COVERED UNDER THE WARRANTY?

This warranty does not cover damage of any kind resulting from:

- Uninstalled product that is stored in situations where standing water is covering the surface for a prolonged period of time.
- Faulty or improper installation, including "oil canning" waving, buckling, or other distortions. Flat roof applications require minimum of 24 ga. steel material.
- Installation of ACM product in direct contact with dissimilar materials, salt spray, and cedar shake roofing. Cracking or crazing of the product's paint surface due to field forming of products in cold temperatures; or material that has bends less than 2T for a sheet thickness of 0.0299" and thinner and bends less than 4T for a sheet thickness of 0.0300" and thicker.
- Changes in surface color resulting from chalking, fading, soiling, tree sap, or staining. Exposure to the elements may cause these changes over time. The degree to which weathering occurs will vary depending on air quality, the building's location, and other local conditions over which ACM has no control.
- Accidental damage.
- Settlement.
- Structural shrinkage or distortion of the property structure.
- Fire.
- Lightning, hurricane, tornado, windstorm, earthquake, hail, ice damage or other acts of God.
- Issues stemming from ice damming and the common remedies including the use of ice rakes, salt or deicing chemicals, and high pressure steam spraying.
- Harmful chemicals including cleaning compounds, herbicides, fertilizers, and pesticides.
- Fumes, volcanic smog, or vapors within 30-miles of volcano.
- Surface deterioration due to air pollution, use for animal confinement structures, or within a mile of a seacoast or other bodies of saltwater.
- Misuse or abuse. Use of high pressure sprayers voids warranty.
- Vandalism.
- Airborne stains, mold and mildew accumulation.
- Tiger striping or atmospheric soil accumulation is a naturally occurring phenomenon that is not covered under the finish warranty.
- Failure of original property owners to provide reasonable and necessary maintenance of the products.
- Impact of foreign objects.
- Warping or distortion due to exposure to excessive heat sources. Products that have been painted, reinstalled, or whose surface has been altered in any manner will void the warranty.
- Any other causes beyond the reasonable control of ACM.

Continued on next page →

OTHER LIMITATIONS

1. This warranty covers only genuine ACM steel edge metals products. It is the responsibility of the homeowner to verify that the steel edge metals installed are ACM products. ACM products are warranted in the continental United States, Hawaii, and Alaska.
2. Due to normal weathering, replacement products may differ in gloss and color from products originally installed on the property. ACM reserves the right to discontinue or change any design or color of any product at any time and without notice or liability. If products of the type originally installed are no longer available, ACM may substitute another product determined to be of comparable quality and price.
3. There are no warranties on these ACM products other than as set forth in this warranty. ACM is not liable to the owner of the property for a breach of any other written or oral express warranties, such as those, if any, given to the property owner by dealers, contractors, or distributors of the products.
4. ACM EXCLUDES AND IS NOT RESPONSIBLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES ARISING OUT OF ANY BREACH OF THIS EXPRESSED WARRANTY, OR ANY OTHER ORAL, WRITTEN OR IMPLIED WARRANTY THAT MAY APPLY TO THE PURCHASE OF ACM PRODUCTS. THIS IS THE ACM EXCLUSIVE WARRANTY AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.
5. This warranty gives property owner specific legal rights. Property owner may also have other rights which vary from state to state. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO THE PROPERTY OWNER.

THESE DEFINITIONS APPLY TO THE TERMS USED:

Coverage means the extent of ACM's commitment to respond to any claim relating to the steel edge metal products. **Purchase Price** means the sum of (a) the total original cost of the product that is defective or otherwise being replaced, plus (b) the total original cost of labor for the installation of the product that is defective or otherwise being replaced. If ACM cannot determine these amounts from original documents, ACM will compute the purchase price using a suggested retail price in effect at the time of the installation for the cost of material, (ii) labor rates prevailing in the area where the building is located at the time of installation and (iii) an estimated installation time for the cost of labor. **Residence** means regular or full-time permanent lodging by a single family. **Weathering** means changes caused by exposure to sunlight, rain, air pollution, variations in temperature, and other atmospheric conditions. **Weathers unevenly or uneven weathering**, such as checker boarding, means uneven or non-uniform change in color of contiguous elements of steel under uniform, even and equal exposure to sunlight, natural radiation, rain, natural variations in temperature, or other atmospheric conditions.

FACTS ABOUT THE INSTALLATION OF AMERICAN CONSTRUCTION METALS STEEL EDGE METAL PRODUCTS

ACM Steel Edge Metal products have been designed to perform best when installed by qualified contractors. All product adjustments should be discussed and made with the dealer or contractor that did the original work.

HOW TO SUBMIT A WARRANTY CLAIM?

To file a paint finish warranty claim, contact the ACM Warranty Department at 608-365-0296. Required samples must be sent at the property owner's expense. In the event the claim is approved and the property owner wants the sample returned, there will be a \$25 handling fee. ANY REPAIR OF ACM PRODUCTS UNDERTAKEN WITHOUT PRIOR WRITTEN AUTHORIZATION FROM AMERICAN CONSTRUCTION METALS WILL VOID THIS WARRANTY.

WARRANTY COVERAGE SCHEDULE

PERCENTAGE OF PURCHASE PRICE OF ORIGINALLY INSTALLED NUMBER OF YEARS FROM PRODUCTS FOUND TO BE DEFECTIVE DATE OF ORIGINAL INSTALLATION FOR WHICH AMERICAN CONSTRUCTION METALS TO DATE OF CLAIM WILL BE RESPONSIBLE DURING THE ORIGINAL PURCHASER'S OWNERSHIP OF THE PROPERTY:

Number of years from date of installation to date of claim	Percentage of purchase price of originally installed products found to be defective for which ACM will be responsible
0-10 Yrs.....	100%
11-15 Yrs.....	50%
16-20 Yrs.....	25%
21+ Yrs	10%

**Total claim cost of refund not to exceed original purchase price.*