

Tripolymer Gutter and Narrow Seam Sealant

1. PRODUCT NAME:

ACM All-Weather Gutter Sealant
Tripolymer Gutter and Narrow
Seam Sealant

2. DISTRIBUTED BY:

American Construction Metals
1600 Park Avenue
Beloit, WI 53511
608-365-0296
www.acm-metals.com

3. PRODUCT DESCRIPTION:

ACM All-Weather Gutter Sealant is a single component, semi-self-leveling, high-performance tripolymer sealant designed to prevent the passage of air and moisture through small joints or seams.

Product Benefits:

- Excellent adhesion to many building surfaces, even when damp or oily
- UV resistant
- Paintable
- Semi-self-leveling
- Cleans up easily
- Asphalt shingle compatible

Basic Uses: For sealing aluminum, galvanized and vinyl-clad gutters, end caps, and downspouts. It is also recommended for lap joints, storm windows, metal awnings, vents, flashing, side corner joints, and thresholds when a small joint sealant is required.

Adheres to: Asphalt shingles, brick (masonry), concrete, glass, vinyl, wood, sheet metal, and other common building substrates.

Composition and Materials: ACM All-Weather Gutter Sealant is based on a proprietary tripolymer formulation. This formula produces a product with exceptional adhesion and UV resistance.



Grade: Semi-self-leveling consistency

Primer: Not required on most surfaces. If primerless adhesion to a particular substrate is in question, a test application is recommended. Contact our Technical Department for further information.

Packaging: 10.3 fl. oz. cartridge

Colors: White, aluminum gray, and clear

Limitations:

- Do not use on joints larger than 1/4" x 1/4"
- Do not use on traffic-bearing surfaces
- Do not use in contact with Styrofoam®
- Do not use for potable water applications
- Do not use where food is stored or processed

4. INSTALLATION

Surface Preparation: For best results, Sealant should be applied to a clean, dry surface which is free of foreign matter. When resealing over old, existing sealant, remove sealant before applying Sealant.

Elongation: 900%

Tack Free: 15 minutes

Cure: 5 days

Application and Tooling: Sealant may be applied at working temperature. When temperature is below 40° F (4° C), application of sealant will be easier if sealant is warmed. Level or remove excess sealant with wet tooling stick or knife.

To seal gutter lap joints, apply bead of sealant along inside edge of all joints and around rivets. When rivets are not used on lap joints, apply adequate sealant between 4" overlap to ensure full contact between both surfaces.

To seal gutter end caps and slip joints, apply liberal amounts of sealant to these surfaces before the use of rivets.

Painting: Gutter and Narrow Seam Sealant may be painted in 24 hours with latex or most oil-based paints.

Cleaning: Remove Sealant from gun and tools before it cures. This may be done by scraping and use of solvents such as MEK (lacquer thinner), Xylol, or chlorinated solvents. Observe manufacturer's precautions when using toxic or flammable solvents. Cured materials may be removed by cutting with sharp tools.

Storage Life: One year

Cautions: CONTAINS VOLATILE ORGANIC COMPOUNDS. VAPOR HARMFUL. Use only with adequate ventilation. To avoid overexposure, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, increase fresh air, or wear respiratory protection. (NIOSH approved) or leave the area. Avoid contact with eyes and skin. Wash hands after using. Keep container closed when not in use. Do not transfer contents to other containers for storage.

First Aid: In case of eye contact, flush thoroughly with large amounts of water for 15 minutes and get medical attention. For skin contact, wash thoroughly with soap and water. In case of respiratory difficulty, provide fresh air and call physician. If swallowed, call Poison Control Center, hospital emergency

room, or physician immediately. DELAYED EFFECTS FROM LONG TERM EXPOSURE. Contains solvents which can cause permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal.

Warning: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. DO NOT TAKE INTERNALLY. **KEEP OUT OF REACH OF CHILDREN.**

5. **AVAILABILITY AND COST:** Available at your local supplier. May not be sold in the State of California. Cost and further technical data are available from your local supplier.
6. **LIMITED WARRANTY:** If when applied according to label directions this product fails to perform in accordance with its published literature, upon satisfactory evidence of product failure, and as your sole remedy, we will either replace the product at no cost or refund the original purchase price for that portion of product that fails to perform in accordance with this limited warranty. Labor or costs associated with labor are not included. THIS LIMITED WARRANTY IS IN LIEU OF

ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING MERCHANTABILITY, WHICH ARE ALL DISCLAIMED AND/OR LIMITED IN DURATION TO THE EXTENT PERMITTED BY LAW. WE SHALL NOT BE LIABLE FOR INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES (INCLUDING LOST PROFITS) FROM ANY CAUSE WHATSOEVER AND SUCH DAMAGES ARE EXPRESSLY EXCLUDED. Some states do not allow the exclusion or limitation of incidental or consequential damages or how long an implied warranty lasts, so the above limitation or exclusion may not apply to you. This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

7. **MAINTENANCE:** No maintenance should be required. If sealant is damaged, either remove bead and reseal, or apply additional sealant over the damaged area.
8. **THEORETICAL YIELD**
Per 10.3 fl. oz. Cartridge

Joint Size	Linear Feet
1/4" x 1/4"	24.8

For additional product information, refer to the product spec sheet located at www.acm-metals.com.

