



Galvanized Edge Metal Specifications

MATERIALS

- A. All ACM Edge Metal shall be made of prepainted steel slit coil ASTM A653 G40 CS Type B - type galvanized coil sheet. The metal shall be treated on both sides with a non-chromate chemical conversion coating to ensure proper paint adhesion and resistance to corrosion. Edge Metal product shall be coated on the front side with ACM's baked on, high performance, Polykote® 3000 paint system that is specifically formulated for residential exterior applications. The backside of all Edge Metal shall be coated with a Standard Backer coat of Polyester finish, unless specified otherwise. The nominal film thickness of the smooth coatings shall be a nominal 0.70 mil on the front side and 0.30 on the back side.
- B. ACM Edge Metal products are made of a nominal (.011" or .017") thick steel.
- C. ACM's Steel Edge Metal is available in a wide variety of colors to match other ACM metal products, as well as most major manufacturers'. Please refer to color literature for color availability.

APPLICATIONS

ACM Steel Edge Metal is designed for residential and light commercial applications. Typical usage is for termination of a roof edge and shedding water from a roof edge.

CONSIDERATIONS

Corrosion is likely to happen with direct contact of galvanized product(s) to certain dissimilar materials or water run-off from same such materials. Care should be taken to avoid contact of galvanized steel with any corrosive materials during the installation process, including, but not limited to: concrete, stucco, pretreated lumber, corrosive chemicals, fiber cement products, masonry cement, roofing made with metallic granules of dissimilar metals (copper, zinc, aluminum, etc.), salt, and dissimilar metals.

- The standard thickness tolerance for products made from galvanized steel sheet material shall be $-0.003''$.

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