

See NEW Premium Stainless Steel Micro Mesh Gutter Screen Pg 17

RAINWARE, TRIM COIL & SIDING ACCESSORIES
Apollo Beach Plant

www.acm-metals.com





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Warranties

To place orders for metal products, please call:

Apollo Beach Plant Customer Service: Ph 800-749-406

www.acm-metals.com

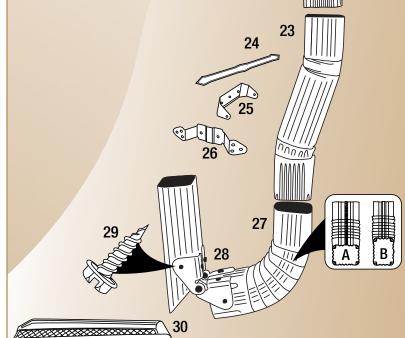
For $\underline{siding} \ and \ window$ inquiries, please call Norandex $^{\scriptscriptstyle{\text{TM}}}$ Corporate Cust

Rainware Components & Accessories



Iware Components & Accessories
Componentes y accesorios para canal

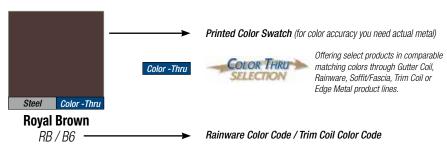
1 - Extreme Miter	Angulo de Unión Extremo
2 - Bay Miter - I/0	Unión Esquina – Interno/Externo
3 - Strip Miter - I/O	Unión Esquina estilo "Tira" – Interno/Externo
4 - Box Miter - I/O	Unión Esquina estilo "caja" – Interno/Externo
5 - Gutter Wedge	Cuña de Canal
6 - T-Wedge	Cuña de Canal estilo "T"
7 - Pop Rivet	Remache
8 - Slip Joint Connector	Conector deslizante
9 - K-Style Gutter (Gutter Coil)	Canaleta estilo "K"
10 - Ferrule	Contera
11 - Spikes	Clavos
12 - Expansion Joint	Junta de expansión
13 - End Cap - L/R	Tapa de Canaleta- Izquierda o Derecha
14 - Gutter Protection	Protector de Hojas
15 - Touch-Up Paint	Pintura de Retoque
16 - Gutter Sealant	Sellador de Canaleta
17 - T-Bar Hanger	Gancho de Canaleta estilo "T-Bar"
18 - Hidden Hanger w/Screw	Gancho de Canaleta Oculto con Tornillo
19 - Hidden Hanger	Gancho de Canaleta Oculto
20 - Conductor Head	Galida de goteo ancha
21 - Drop Outlet (Oval/Round/Rectangle)	Salida de Goteo (Oval/Redondo/Rectangular)
22 - Downspout	Bajante
23 - Offset	Codo de desviación
24 - Pipe Band	Banda de Bajante
25 - Downspout Clip	Presilla de Bajante
26 - Downspout Cleat	Abrazadera de Bajante
27 - Elbow - A/B	Codo – A/B
28 - Downspout Hinge	Bisagra de Bajante
Lo Downopout mingo	Diougra do Dajanto
29 - Zip Screws	Tornillos para Canalón



Aluminum RAINWARE Color Selection







Note: Actual color may vary from this representation. Please refer to actual metal color swatches for color accuracy. **Color appearance may change when viewed at different angles or in sunlight.**

SHERWIN-WILLIAMS. Coil Coatings





NORANDEX[®] Gutter Coil Conversion

APOLLO BEACH PLANT

Gutter Coil Conversion Factors

(Determining Feet to Weight)

Coil Width	Nominal Thickness	Conversi	on Multiplier Formula
11-3/4" 11-7/8" 14" 15"		lin. ft lin. ft	X .377 = # lbs. X .380 = # lbs. X .453 = # lbs. X .476 = # lbs.
11-3/4" 11-7/8" 13" 15" 18"	.032" Alum.	lin. ft lin. ft lin. ft	X .446 = # lbs. X .450 = # lbs. X .500 = # lbs. X .571 = # lbs. X .678 = # lbs.
11-7/8" 12" 13" 14" 15" 19"	26 ga. Steel 26 ga. Steel 26 ga. Steel 26 ga. Steel 26 ga. Steel 26 ga. Steel	lin. ft lin. ft lin. ft lin. ft	X .768 = # lbs. X .775 = # lbs. X .839 = # lbs. X .904 = # lbs. X .969 = # lbs. X 1.23 = # lbs.
11-7/8" 15"	_		X .72 = # lbs. X .90 = # lbs.
11-7/8" 15"	• •	lin. ft lin. ft	X .99 = # lbs. X 1.25 = # lbs.

For internal use only; this information is not intended for distribution and may not be relied on by any non-ABC or non-ACM party.

To process an order for a spin down quantity, determine the number of pounds based on the requested footage by the contractor. Enter the number of pounds on the ticket noting the required footage. After spinning down the required coil footage, re-weigh the coil to verify the actual pounds of coil taken out of inventory. Note the actual weight in shipped column of the ticket. Update the tickets to adjust the invoice accordingly. This process ensures proper invoicing and accurate inventory levels.

These coils are cut from master coils which are slightly thicker in the middle to avoid oil canning during the painting process. The gauge can vary slightly depending on where the coil was cut from the master coil. Inventory will vary if the product is sold by footage and not weight. Remember, product is purchased by the pound. Re-weighing is necessary for accuracy.

A NOTE ABOUT COLOR SELECTION

NORANDEX™ provides color chip cards which show a close representation of the color. The purpose of color chip cards is to narrow down the homeowner choice of colors. Depending upon the substrate, the final selection should always be based on either an aluminum or steel color tile fan deck, viewed in full sunlight.

Metallic colors, such as Copper Penny (CP), Bronze (BZ), Rustic Copper (M2), and Weathered Bronze (WB), have mica (refractive) or aluminum (reflective) flakes added to the paint finish. The color of different products may be the same (as measured on a colorimeter), but the visual appearance may look slightly different when viewed from different angles and varying amount of sunlight. This is a normal occurring phenomenon and is due the chance positioning of the mica and aluminum flakes when added to the paint finish.



Gutter Coil	Part #	Description	Colors	Nominal Thickness	Rolls/ Pallet
	AGC21134	Aluminum 11-3/4" Coil	AD, AL, BB, BK, BZ, BU, CA CC, CU, DS, EG, FR, HG, LN, LI, MB, NW, PC, RW, RB, M2, SA, ST, SI, SG, TB, VG, WI, WH, 80	0.027	3
	AGC21178	Aluminum 11-7/8" Coil	BK, BZ, BU, CA, CG, CP, CU, DS, EV, EG, FR, HG, LN, LI, MB, PC, RW, RB, M2, SS, ST, SI, TB, VG, WI, WH, 80	0.027	3
	AGC215	Aluminum 15" Coil	AD, AL, AI, BB, BK, BZ, BS, BU, CA, CG, CC, CP, CU, DS, ES, EV, EG, FR, HG, LN, LI, MS, MB, NW, PC, RW, RB, M2, SS, ST, SI, SG, TB, VG, WI, WH, 80	0.027	2
	AGC31134	Aluminum 11-3/4" Coil	AL, AI, BK, BZ, BS, BU, CA, CG, CC, CU, DS, EV, EG, FR, HG, LN, LI, MS, MB, NW, PC, RW, RB, M2, SS, ST, SI, SG, TB, VG, WI, WH, 80	0.032	3
	AGC31178	Aluminum 11-7/8" Coil	AD, AL, BB, BK, BZ, BS, BU, CA, CG, CC, CU, DS, ES, EV, EG, FR, HG, LI, MS, MB, NW, PC, RW, RB, M2, SA, SS, ST, SI, SG, TB, VG, WI, WH, 80	0.032	3
	AGC315	Aluminum 15" Coil	AL, AI, BB, BK, BZ, BS, CA, CG, CP, ES, EV, FR, LN, LI, MS, MB, PC, RW, RB,M2, SA, TB, WI, WH, 80	0.032	2
		- Aluminum 18" Coil il cannot be sold in spin d	BK/AL, BZ/FR, ES/80, MB/80, RB/WH, ST/CC own quantities.	0.032	2

Spin Down Gutter Coil

Part #	Description	Colors	Nominal Thickness	Pieces/ Pound
ASC21134	Aluminum 11-3/4" Coil	AD, AL, AI, BB, BK, BZ, BU, CA CC, CU, DS, EG, FR, HG, LN, LI, MB, NW, PC, RW, RB, M2, SA, ST, SI, SG, TB, VG, WI, WH, 80	0.027	Order by the lb.
ASC21178	Aluminum 11-7/8" Coil	BK, BZ, BU, CA, CG, CP, CU, DS, EV, EG, FR, HG, LN, LI, MB, PC, RW, RB, M2, SS, ST, SI, TB, VG, WI, WH, 80	0.027	Order by the lb.
ASC215	Aluminum 15" Coil	AD, AL, AI, BB, BK, BZ, BS, BU, CA, CG, CC, CP, CU, DS, ES, EV, EG, FR, HG, LN, LI, MS, MB, NW, PC, RW, RB, M2, SS, ST, SI, SG, TB, VG, WI, WH, 80	0.027	Order by the lb.
<u>ASC31134</u> ASC315	Aluminum 11-3/4" Coil Aluminum 15" Coil	BK, WI, 80 AL, AI, BB, BK, BZ, BS, CA, CG, CP, ES, EV, FR, LN, LI, MS, MB, PC, RW, RB,M2, SA, TB, WI, WH, 80	0.032 0.032	Order by the lb. Order by the lb.
LSC61178 LSC615	Galvalume 11-7/8" Coil Galvalume 15" Coil	Mill Mill	26 ga 26 ga	Order by the lb. Order by the lb.
CSC21178 CSC215	Copper 11-7/8" Coil 1'/# Copper 15" Coil	<u>Copper</u> Copper	16 oz 16 oz	Order by the lb. Order by the lb.

Note: Min. of 25 lbs./Max. of 150 lbs.

As an extra service, we'll spin down small quantities of a slow moving color on a special order basis. Minimum quantity is 25 lbs.

Please note, once order is activated, no returns or changes can be made.

Rainware & Accessories Colors

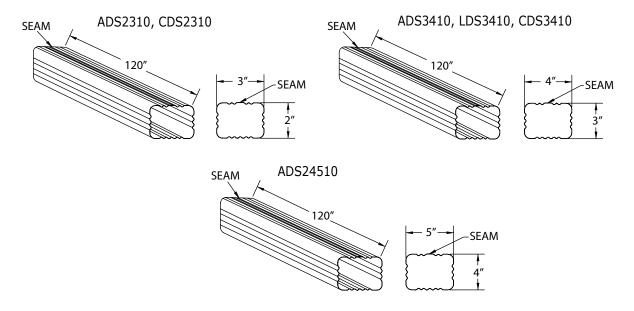
COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
NX ALMOND	AD	CAMEO	CA	EVEREST	EV	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI
ALMOND	AL	CHARCOAL GREY	CG	EVERGREEN	EG	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GR	EY SG
ANTIQUE IVORY	ΑI	CLASSIC CREAM	CC	FROST	FR	REDWOOD	RW	TERRA BRONZE	TB
BEAVER BROWN	BB	COPPER PENNY	CP	HARBOR GREY	HG	ROYAL BROWN	RB	VICTORIAN GREY	VG
BLACK	BK	COUNTRY BLUE	CU	NX LINEN	LN	★RUSTIC COPPER	M2	WICKER	WI
BRONZE	BZ	DESERT SAND	DS	LINEN	LI	SAGE	SA	30 WHITE	WH
BROOKSTONE	BS	EGG SHELL	ES	MONTANA SUEDE	MS	NX SAND STONE	SS	80 WHITE	80
BUCKSKIN	BU			MUSKET BROWN	MB	SANDTONE	ST		



NORANDEX Downspouts

APOLLO BEACH PLANT

Downspouts	Part #	Description	Colors	Nominal Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet
	ADS238	Aluminum 2 x 3 x 8' DS	(Listed Below)	0.019	8′	*10	28
	ADS238M2	Aluminum 2 x 3 x 8' DS	M2 (Premium Color)	0.019	8′	*10	28
	ADS348	Aluminum 3 x 4 x 8' DS	(Listed Below)	0.019	8′	*10	15
	*Order in ful	ll-carton quantities only.					
	ADS2310	Aluminum 2 x 3 x 10' DS	(Listed Below)	0.019	10'	10	28
	ADS2310M2	Aluminum 2 x 3 x 10' DS	M2 (Premium Color)	0.019	10'	10	28
	ADS3410	Aluminum 3 x 4 x 10' DS	(Listed Below)	0.019	10′	10	15
	ADS3410M2	Aluminum 3 x 4 x 10' DS	M2 (Premium Color)	0.019 10	10'	10	15
	ADS23410	Aluminum 3 x 4 x 10' DS	BK, RB, WH	0.024	10'	10	15
	ADS24510	Aluminum 4 x 5 x 10' DS	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, W	0.027	10′	6	15
	LDS3410	Galvalume 3 x 4 x 10' DS	Mill	26 ga	10′	5	
	CDS2310	Copper 2 X 3 x 10' DS	Copper	16 oz	10′ Oı	der by the	nc.
	CDS3410	Copper 3 x 4 x 10' DS	Copper	16 oz		rder by the	



Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
NX ALMOND	AD	CAMEO	CA	EVEREST	EV	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI
ALMOND	AL	CHARCOAL GREY	CG	EVERGREEN	EG	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GF	REY SG
ANTIQUE IVORY	ΑI	CLASSIC CREAM	CC	FROST	FR	REDWOOD	RW	TERRA BRONZE	TB
BEAVER BROWN	BB	COPPER PENNY	CP	HARBOR GREY	HG	ROYAL BROWN	RB	VICTORIAN GREY	VG
BLACK	BK	COUNTRY BLUE	CU	NX LINEN	LN	★ RUSTIC COPPER	M2	WICKER	WI
BRONZE	BZ	DESERT SAND	DS	LINEN	LI	SAGE	SA	30 WHITE	WH
BROOKSTONE	BS	EGG SHELL	ES	MONTANA SUEDE	MS	NX SAND STONE	SS	80 WHITE	80
BUCKSKIN	BU			MUSKET BROWN	MB	SANDTONE	ST		



Elbows	Part #	Description	Colors	Nominal Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet
	AAE23	Aluminum 2 x 3 A Elbow	*(Listed Below)	0.019	10-9/16"	30	32
	AAE23M2	Aluminum 2 x 3 A Elbow	M2 (Premium Color)	0.019	10-9/16"	30	32
	AAE34	Aluminum 3 x 4 A Elbow	(Listed Below)	0.019	12-3/4"	30	16
	AAE34M2	Aluminum 3 x 4 A Elbow	M2 (Premium Color)	0.019	12-3/4"	30	16
New Town	AAE234	Aluminum 2 x 3 A Elbow	(Listed Below)	0.024	10-9/16"	30	32
	AAE245	Aluminum 4 x 5 A Elbow	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, WI	0.027	15-1/2"	9	12
	ABE23	Aluminum 2 x 3 B Elbow	*(Listed Below)	0.019	11-1/2"	30	32
	ABE23M2	Aluminum 2 x 3 B Elbow	M2 (Premium Color)	0.019	11-1/2"	30	32
	ABE34	Aluminum 3 x 4 B Elbow	(Listed Below)	0.019	15"	30	16
	ABE34M2	Aluminum 3 x 4 B Elbow	M2 (Premium Color)	0.019	15"	30	16
	ABE234	Aluminum 2 x 3 B Elbow	(Listed Below)	0.024	11-1/2"	30	32
	ABE245	Aluminum 4 x 5 B Elbow	AL, AI, BK, BZ, CC, ES, FR, MB, RB, ST, SI, TB, WH, 80, WI	0.027	15-3/4"	9	12
	LAE34	Galvalume 3 x 4 A Elbow	Mill	26 ga	12-3/4"	30	
	LBE34	Galvalume 3 x 4 B Elbow	Mill	26 ga	15"	30	
	CAE23	Copper 2 x 3 A Elbow	Copper	16 oz	10-9/16"0	order by the	pc.
	CAE34	Copper 3 x 4 A Elbow	Copper	16 oz	12-3/4″0	rder by the	pc.
	CBE23	Copper 2 x 3 B Elbow	Copper	16 oz	11-1/2″0	rder by the	pc.
	CBE34	Copper 3 x 4 B Elbow	Copper	16 oz	15" Or	der by the	pc.

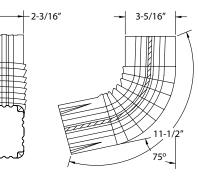
*AAE23 - - & ABE23 - - not available in ES, SG.



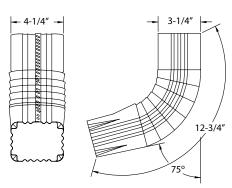
3-1/8" →

2-7/16" 10-9/16"

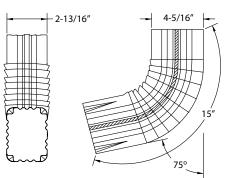
ABE23 B-Elbow



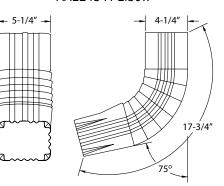
AAE34, CAE34 A-Elbow



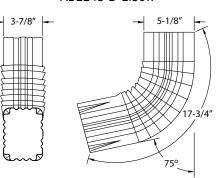
ABE34, CBE34 B-Elbow



AAE245 A-Elbow



ABE245 B-Elbow



Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
NX ALMOND	AD	CAMEO	CA	EVEREST	EV	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI
ALMOND	AL	CHARCOAL GREY	CG	EVERGREEN	EG	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GR	EY SG
ANTIQUE IVORY	ΑI	CLASSIC CREAM	CC	FROST	FR	REDWOOD	RW	TERRA BRONZE	TB
BEAVER BROWN	BB	COPPER PENNY	CP	HARBOR GREY	HG	ROYAL BROWN	RB	VICTORIAN GREY	VG
BLACK	BK	COUNTRY BLUE	CU	NX LINEN	LN	★RUSTIC COPPER	M2	WICKER	WI
BRONZE	BZ	DESERT SAND	DS	LINEN	LI	SAGE	SA	30 WHITE	WH
BROOKSTONE	BS	EGG SHELL	ES	MONTANA SUEDE	MS	NX SAND STONE	SS	80 WHITE	80
BUCKSKIN	BU			MUSKET BROWN	MB	SANDTONE	ST		



NORANDEX[®] Variable Degree Elbows

APOLLO BEACH PLANT

Variable Degree Elbows

This chart shows the roof pitch paired to the approximate variable degree elbow.

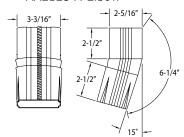
ROOF PITCH	DEGREE
Mansard	15°
18/12	22°
16/12	22°
14/12	22°
12/12	30°
10/12	45°
8/12	45°
6/12	45°
4/12	75°

Variable degree elbows are used to go around obstructions (ledge jumpers) or transition to the slope of the roof.

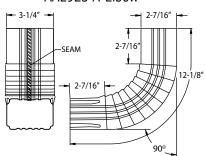
Part #	Description		Nominal Thickness	Piece Length	Pieces/ Box	Pallet
AAE123	Aluminum 2 x 3 V/D A Elbow 15º	(Listed Below)	0.019	6-1/4"	30	32
AAE2223	Aluminum 2 x 3 V/D A Elbow 22º	(Listed Below)	0.019	6-3/4"	30	16
AAE323	Aluminum 2 x 3 V/D A Elbow30°	(Listed Below)	0.019	(7.19)"	30	16
AAE423	Aluminum 2 x 3 V/D A Elbow 45º	(Listed Below)	0.019	(7.94)"	30	16
AAE923	Aluminum 2 x 3 V/D A Elbow 90°	(Listed Below)	0.019		30	
AAE134	Aluminum 3 x 4 V/D A Elbow 15º	(Listed Below)	0.019		30	8
AAE2234	Aluminum 3 x 4 V/D A Elbow 22º	(Listed Below)	0.019		30	16
AAE334	Aluminum 3 x 4 V/D A Elbow30º	(Listed Below)	0.019		30	16
AAE434	Aluminum 3 x 4 V/D A Elbow 45º	(Listed Below)	0.019		30	16
AAE934	Aluminum 3 x 4 V/D A Elbow 90º	(Listed Below)	0.019		30	16
AAE3245ES	Aluminum 4 x 5 V/D A Elbow30°	ES, MB	0.027		9	12
AAE2445	Aluminum 4 x 5 V/D A Elbow 45°	AL, BK, BZ, CC, ES, FR, MB, RB, ST, *TB, WH, 80	' 0.027		9	12
ABE123	Aluminum 2 x 3 V/D B Elbow 15º	(Listed Below)	0.019	6-1/4"	30	16
ABE2223	Aluminum 2 x 3 V/D B Elbow 22º	(Listed Below)	0.019	6-3/4"	30	16
ABE323	Aluminum 2 x 3 V/D B Elbow 30º	(Listed Below)	0.019	(7.19)"	30	16
ABE423	Aluminum 2 x 3 V/D B Elbow 45º	(Listed Below)	0.019	(7.94)"	30	16
ABE923	Aluminum 2 x 3 V/D B Elbow 90°	(Listed Below)	0.019		30	
ABE134	Aluminum 3 x 4 V/D B Elbow 15º	(Listed Below)	0.019		30	8
ABE2234	Aluminum 3 x 4 V/D B Elbow 22º	(Listed Below)	0.019		30	16
ABE334	Aluminum 3 x 4 V/D B Elbow 30º	(Listed Below)	0.019		30	16
ABE434	Aluminum 3 x 4 V/D B Elbow 45°	(Listed Below)	0.019		30	16
ABE934	Aluminum 3 x 4 V/D B Elbow 90°	(Listed Below)	0.019		30	16
ABE2445	Aluminum 4 x 5 V/D B Elbow 45°	AL, BK, BZ, CC, ES, FR, MB, RB, ST, *TB, WH, 80	0.027		9	12
LAE334	Galvalume 3 x 4 V/D A Elbow 30°	Mill	26 ga	15"	30	
LBE334	Galvalume 3 x 4 V/D B Elbow 30°	Mill	26 ga	15"	30	

^{*}Note: Extended lead time required for this part in this color.

AAE123 A-Elbow



AAE923 A-Elbow



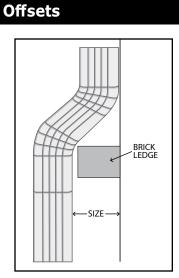
Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
NX ALMOND	AD	CHARCOAL GREY	CG	EVERGREEN	EG	PEBBLESTONE CLAY	PC	TERRA BRONZE	TB
ALMOND	AL	CLASSIC CREAM	CC	FROST	FR	REDWOOD	RW	VICTORIAN GREY	VG
BEAVER BROWN	BB	COPPER PENNY	CP	HARBOR GREY	HG	ROYAL BROWN	RB	WICKER	WI
BLACK	BK	COUNTRY BLUE	CU	NX LINEN	LN	SAGE	SA	30 WHITE	WH
BRONZE	BZ	DESERT SAND	DS	LINEN	LI	NX SAND STONE	SS	80 WHITE	80
BROOKSTONE	BS	EGG SHELL	ES	MONTANA SUEDE	MS	SANDTONE	ST		
BUCKSKIN	BU	EVEREST	EV	MUSKET BROWN	MB	NX SIERRA CLAY	SI		
CAMEO	CA			NORWEGIAN WOOD	NW	NX SILVER/SILVER GRE	Y SG		



NORANDEX Offsets

APOLLO BEACH PLANT



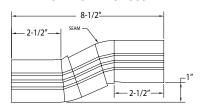
We have several varieties of offset downspout connections to transition gracefully over a brick ledge. You can eliminate the awkward look of a two-piece configuration with our choice of 1" to 6" away-from-the-wall options.

Part #	Description		Colors	Nominal Thickness	Pieces/ Box
ABO2A23A	Alum. Brickledge Offsets (2 pc.) 2	x 3 A's, 4 Crimps 45°	*(Listed Below)	0.019	18 pcs./9 sets
ABO2A34A	Alum. Brickledge Offsets (2 pc.) 3	x 4 A's, 3 Crimps 45°	*(Listed Below)	0.019	18 pcs./9 sets
ABO1123A	Aluminum 2 x 3 - 1" A Offset		(Listed Below)	0.019	24
ABO1223A	Aluminum 2 x 3 - 2" A Offset		(Listed Below)	0.019	24
ABO1323A	Aluminum 2 x 3 - 3" A Offset		(Listed Below)	0.019	24
ABO1423A	Aluminum 2 x 3 - 4" A Offset		(Listed Below)	0.019	20
ABO1523A	Aluminum 2 x 3 - 5" A Offset		(Listed Below)	0.019	20
ABO1623A	Aluminum 2 x 3 - 6" A Offset		(Listed Below)	0.019	20
ABO1134A	Aluminum 3 x 4 - 1" A Offset		(Listed Below)	0.019	24
ABO1234A	Aluminum 3 x 4 - 2" A Offset		(Listed Below)	0.019	24
ABO1334A	Aluminum 3 x 4 - 3" A Offset		(Listed Below)	0.019	24
ABO1434A	Aluminum 3 x 4 - 4" A Offset		(Listed Below)	0.019	20
ABO1534A	Aluminum 3 x 4 - 5" A Offset		(Listed Below)	0.019	20
ABO1634A	Aluminum 3 x 4 - 6" A Offset		(Listed Below)	0.019	20
LBO1234A	Galvalume 3 x 4 - 2" A Offset		Mill	28 ga	24
LBO1534A	Galvalume 3 x 4 - 5" A Offset		Mill	28 ga	20
ABO1145A	Aluminum 4 x 5 - 1" A's		AI, BK, BZ, CC, ES, FR, B, ST, SI, TB, WH, 80, V	/I 0.027	9
ABO1245A	Aluminum 4 x 5 - 2" A's	,	AI, BK, BZ, CC, ES, FR, B, ST, SI, TB, WH, 80, V	/I 0.027	9
ABO1345A	Aluminum 4 x 5 - 3" A's		AI, BK, BZ, CC, ES, FR, 3, ST, SI, TB, WH, 80, V	/I 0.027	9
ABO1445A	Aluminum 4 x 5 - 4" A's	,	AI, BK, BZ, CC, ES, FR, 3, ST, SI, TB, WH, 80, W	/I 0.027	9
ABO1545A	Aluminum 4 x 5 - 5" A's		AI, BK, BZ, CC, ES, FR, B, ST, SI, TB, WH, 80, W	/I 0.027	9
ABO1645A	Aluminum 4 x 5 - 6" A's		AI, BK, BZ, CC, ES, FR, B, ST, SI, TB, WH, 80, W	/I 0.027	9

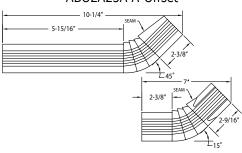
All "A" Offsets also available in "B" profiles.

*Note: ABO2A34A not available in SI.

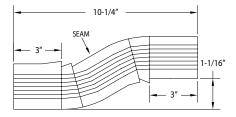
ABO1123A A-Offset



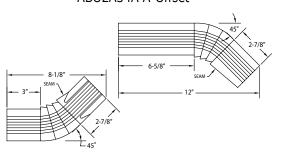
ABO2A23A A-Offset



ABO1134A A-Offset



ABO2A34A A-Offset



Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
NX ALMOND	AD	CAMEO	CA	EVEREST	EV	NORWEGIAN WOOD	NW	NX SILVER/SILVER GF	REY SG
ALMOND	AL	CHARCOAL GREY	CG	EVERGREEN	EG	PEBBLESTONE CLAY	PC	TERRA BRONZE	TB
ANTIQUE IVORY	ΑI	CLASSIC CREAM	CC	FROST	FR	REDWOOD	RW	VICTORIAN GREY	VG
BEAVER BROWN	BB	COPPER PENNY	CP	HARBOR GREY	HG	ROYAL BROWN	RB	WICKER	WI
BLACK	BK	COUNTRY BLUE	CU	NX LINEN	LN	SAGE	SA	30 WHITE	WH
BRONZE	BZ	DESERT SAND	DS	LINEN	LI	NX SAND STONE	SS	80 WHITE	80
BROOKSTONE	BS	EGG SHELL	ES	MONTANA SUEDE	MS	SANDTONE	ST		
BUCKSKIN	BU			MUSKET BROWN	MB	NX SIERRA CLAY	SI		



NORANDEX Downspout Accessories APOLLO BEACH PLANT

Outlets Oval Outlet

Part #	Description	Colors	Nominal Thickness	Pieces/ Box	
AORE23ML	Aluminum 2 x 3 Rectangle Outlet	*		30	
AORE34ML	Aluminum 3 x 4 Rectangle Outlet	*		50	
AORE45ML	Aluminum 4 x 5 Rectangle Outlet	*		50	
AORO238ML	Aluminum 2-3/8" Round Outlet	*	250		
AORO234ML	Aluminum 2-3/4" Round Narrow Flange Outlet	*		250	
AORO338ML	Aluminum 3-3/8" Round Outlet	*		100	
AOOV23ML	Aluminum 2 x 3 Oval Outlet	*		30	
AOOV34ML	Aluminum 3 x 4 Oval Outlet	*		50	
CORE34	Copper 3 x 4 Rectangle Outlet	Copper	16 oz	Order by the pc.	

^{*}NOTE: Aluminum outlets made with mill or painted finish per manufacturer's discretion.

Drain Tile Adapters

APVC234

DTA344



Part #	Description	Colors	Pieces/ Box	
APVC234WH	PVC 2 x 3 x 4 Flush Mount Adapter	WH	12	
DTA344	High Density Polyethylene 3x4 Adapter	BK	24	

Y Adapters	Part #	Description	Colors	Nominal Thickness	Pieces/ Box	
	AYA34WH	Aluminum 3 x 4 "Y" Adapter	WH	0.019	10	



Downspout Bands	Part #	Description	Colors	Nominal Thickness	Pieces/ Box	
	ADSPB34	Aluminum 3 x 4 Universal DS Band	(Listed Below)	0.019	100	



Downspout

Clips	Part #	Description	Colors	Nominal Thickness	Pieces/ Box	
	ADSCP23	Aluminum 2 x 3 DS Clip	WH	0.032	100	
	ADSCP34	Aluminum 3 x 4 DS Clip	WH	0.032	50	
	ADSCP34M2	Aluminum 3 x 4 DS Clin	M2 (Premium Color)	0.032	50	

Downspout Hinges	Part #	Description	Colors	Pairs/ Bag	
7819	AZHWH	Aluminum 2 x 3 / 3 x 4 Zip Hinge	WH	12 pairs	



Splash Blocks	Part #	Description	Colors	Pieces/ Box	
	SBGN	Splash Block - Green	GN	Order by the pc. 10 pcs./box	





Nominal Thickness Pieces/ **Box Miters** Colors Part # Description Box ABM5I - -Aluminum 5" Inside Miter (Listed Below) 0.019 20 ABM50 - -Aluminum 5" Outside Miter (Listed Below) 0.019 20 ABM5IM2 Aluminum 5" Inside Miter M2 (Premium Color) 0.019 20 ABM5OM2 Aluminum 5" Outside Miter M2 (Premium Color) 0.019 20 Box Miter Inside ABM6I - -Aluminum 6" Inside Miter (Listed Below) 0.019 20 ABM60 - -Aluminum 6" Outside Miter 0.019 (Listed Below) 20 Aluminum 6" Inside Miter ABM6IM2 20 M2 (Premium Color) 0.019 Aluminum 6" Outside Miter ABM6OM2 M2 (Premium Color) 0.019 20 LBM6I Galvalume 6" Inside Mill 26 ga 20 LBM60 Galvalume 6" Outside Mill 26 ga 20 Box Miter Outside

Bay Miters 45° Inside

Bay Miters 45° Outside

Part #	Description	Colors	Nominal Thickness	Pieces/ Box
ABY5I	Aluminum 5" Inside Bay Miter	(Listed Below)	0.019	20
ABY50	Aluminum 5" Outside Bay Miter	(Listed Below)	0.019	20
ABY5IM2	Aluminum 5" Inside Bay Miter	M2 (Premium Color)	0.019	20
ABY50M2	Aluminum 5" Outside Bay Miter	M2 (Premium Color)	0.019	20
ABY6I	Aluminum 6" Inside Bay Miter	(Listed Below)	0.019	20
ABY60	Aluminum 6" Outside Bay Miter	(Listed Below)	0.019	20
ABY6IM2	Aluminum 6" Inside Bay Miter	M2 (Premium Color)	0.019	20
ABY6OM2	Aluminum 6" Outside Bay Miter	M2 (Premium Color)	0.019	20
ABY7I	Aluminum 7" Inside Bay Miter	BZ, CC, ES, FR, RB, ST, WH, 80	0.019	20
ABY70	Aluminum 7" Outside Bay Miter	BZ, CC, ES, FR, RB, ST, WH, 80	0.019	20
LBY6I	Galvalume 6" Inside Bay Miter	Mill	26 ga	20
LBY60	Galvalume 6" Outside Bay Miter	Mill	26 ga	20
CBY6I	Copper 6" Inside Bay Miter	Copper	16 oz	Order by the pc.
CBY60	Copper 6" Outside Bay Miter	Copper	16 oz	Order by the pc.

Strip Miters 90° Inside Strip Miters 90° Outside

Part #	Description	Colors	Nominal Thickness	Pieces/ Box
ASM5I	Aluminum 5" Inside Strip Miter	(Listed Below)	0.027	20
ASM50	Aluminum 5" Outside Strip Miter	(Listed Below)	0.027	20
ASM5IM2	Aluminum 5" Inside Strip Miter	M2 (Premium Color)	0.027	20
ASM50M2	Aluminum 5" Outside Strip Miter	M2 (Premium Color)	0.027	20
ASM6I	Alum. 6" Inside Strip Miter	(Listed Below)	0.027	20
ASM60	Alum. 6" Outside Strip Miter	(Listed Below)	0.027	20
ASM6IM2	Alum. 6" Inside Strip Miter	M2 (Premium Color)	0.027	20
ASM6OM2	Alum. 6" Outside Strip Miter	M2 (Premium Color)	0.027	20
ASM7I	Aluminum 7" Inside Strip Miter	BZ, CC, ES, FR, RB, ST, WH, 80	0.027	20
ASM70	Aluminum 7" Outside Strip Miter	BZ, CC, ES, FR, RB, ST, WH, 80	0.027	20
LSM5I	Galvalume 5" Inside Strip Miter	Mill	26 ga	20
LSM50	Galvalume 5" Outside Strip Miter	Mill	26 ga	20
LSM6I	Galvalume 6" Inside Strip Miter	Mill	26 ga	20
LSM60	Galvalume 6" Outside Strip Miter	Mill	26 ga	20
CSM6I	Copper 6" Inside Strip Miter	Copper	16 oz	Order by the pc.
CSM60	Copper 6" Outside Strip Miter	Copper	16 oz	Order by the pc.

	7

Extreme Miter™

Part #	Description	Colors	Nominal Thickness	Pieces/ Box
AEM5	Aluminum 5" Extreme Miter™	RB, WH, 80	0.019	10
AEM6WH	Aluminum 6" Extreme Miter™	WH	0.019	10

Extreme Miter™

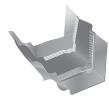
Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
NX ALMOND	AD	CAMEO	CA	EVEREST	EV	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI
ALMOND	AL	CHARCOAL GREY	CG	EVERGREEN	EG	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GR	EY SG
ANTIQUE IVORY	ΑI	CLASSIC CREAM	CC	FROST	FR	REDWOOD	RW	TERRA BRONZE	TB
BEAVER BROWN	BB	COPPER PENNY	CP	HARBOR GREY	HG	ROYAL BROWN	RB	VICTORIAN GREY	VG
BLACK	BK	COUNTRY BLUE	CU	NX LINEN	LN	★ RUSTIC COPPER	M2	WICKER	WI
BRONZE	BZ	DESERT SAND	DS	LINEN	LI	SAGE	SA	30 WHITE	WH
BROOKSTONE	BS	EGG SHELL	ES	MONTANA SUEDE	MS	NX SAND STONE	SS	80 WHITE	80
BUCKSKIN	BU			MUSKET BROWN	MB	SANDTONE	ST		



NORANDEX Expansion & Slip Joints & End Caps APOLLO BEACH PLANT

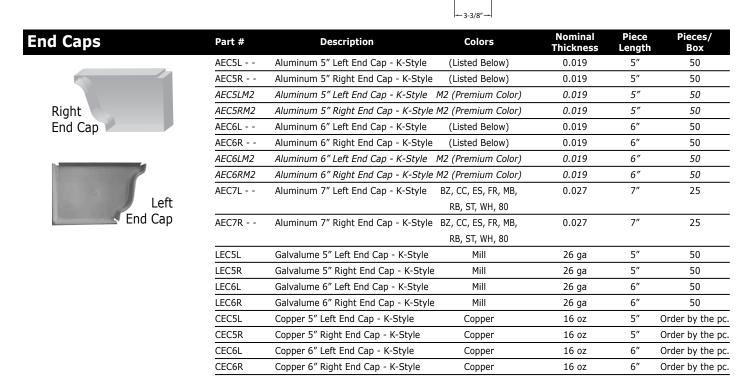
Expansion Joints Part # **Description** Colors Thickness Box AEJ5ML Aluminum 5" Expansion Joint Mill 0.030 12 AEJ6ML Aluminum 6" Expansion Joint Mill 0.030 12



EXPANSION JOINT SET INSIDE GUTTER, CENTER RUBBER ON LAP.	
EXPANSION JOINT METAL ENDS TO BE POP-RIVETED TO GUTTER. EXPANSION JOINT METAL EXPANSION JOINT METAL	7
ENDS SEALED TO GUTTER SECTIONS.	
GUTTERS 1-1/2" OVERLAP.	

A 50' section of gutter can potentially expand almost 2/3 of an inch from winter to summer causing gutters to buckle. Expansion joints are a preventive measure for excessive movement in the gutter, and should be mounted in place every 50' of exceptionally long gutter runs.

Slip Joints	Part #	Description	Colors	Nominal Thickness	Pieces/ Box
m –	ASJC5	Aluminum 5" Slip Joint	RB, WH	0.019	Order by the pc.
	2-3/4"	2-1/2"	3-1/2"	1-7/8"	



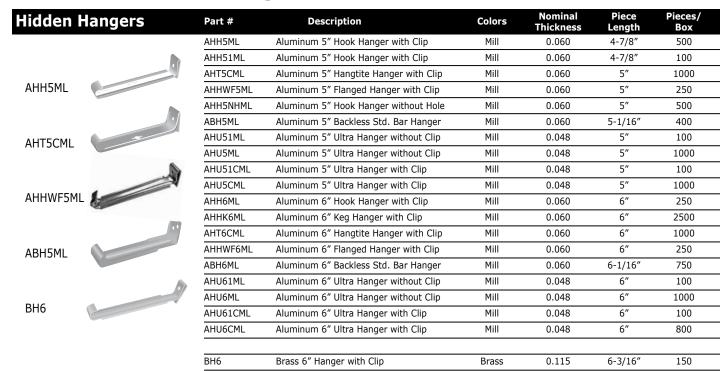
Rainware & Accessories Colors

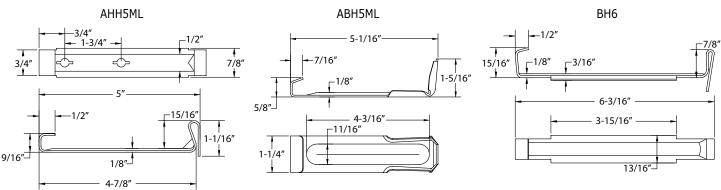
COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
NX ALMOND	AD	CAMEO	CA	EVEREST	EV	NORWEGIAN WOOD	NW	NX SIERRA CLAY	SI
ALMOND	AL	CHARCOAL GREY	CG	EVERGREEN	EG	PEBBLESTONE CLAY	PC	NX SILVER/SILVER GR	REY SG
ANTIQUE IVORY	ΑI	CLASSIC CREAM	CC	FROST	FR	REDWOOD	RW	TERRA BRONZE	TB
BEAVER BROWN	BB	COPPER PENNY	CP	HARBOR GREY	HG	ROYAL BROWN	RB	VICTORIAN GREY	VG
BLACK	BK	COUNTRY BLUE	CU	NX LINEN	LN	★RUSTIC COPPER	M2	WICKER	WI
BRONZE	BZ	DESERT SAND	DS	LINEN	LI	SAGE	SA	30 WHITE	WH
BROOKSTONE	BS	EGG SHELL	ES	MONTANA SUEDE	MS	NX SAND STONE	SS	80 WHITE	80
BUCKSKIN	BU			MUSKET BROWN	MB	SANDTONE	ST		

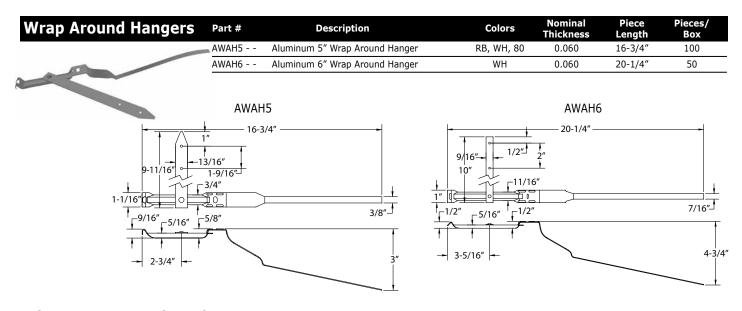


NORANDEX[®] Hangers

APOLLO BEACH PLANT







Rainware & Accessories Colors

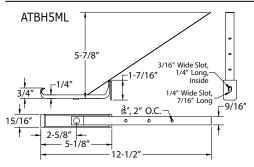
COLOR	CODE	COLOR	CODE	COLOR	CODE
ROYAL BROWN	RB	WHITE	WH	80 WHITE	80



NORANDEX Hangers & Rainware Accessories APOLLO BEACH PLANT

T-Bar Hangers

Part #	Description	Colors	Nominal Thickness	Piece Length	Pieces/ Bag	Pieces/ Box
ATBH5ML	Aluminum 5" T-Bar Strap Hanger w/Clip	Mill	0.060	12-1/2"	N/A	100
ATS5ML	Alum. 5/8" T-Bar Strap only	Mill	0.032	9-7/8"	100	2000



Hangers with Screws



Part #	Description	Colors	Thickness	Length	Box
AHFHS5ML	Alum. 5" Quick Screw Hidden Hgr w/Screw	Mill	0.060	5″	500
AHFHS6ML	Alum. 6" Quick Screw Hidden Hgr w/Screw	Mill	0.060	6"	300
AHUTS5CML	Alum. 5" Ultimate Hidden Hanger w/Screw & Clip	Mill	0.061	5″	400
AHUTS6CML	Alum. 6" Ultimate Hidden Hanger w/Screw & Clip	Mill	0.061	6"	300
AHFHS7ML	Alum. 7" Quick Screw Hidden Hgr w/Screw	Mill	0.060	7″	200
BHFHS5	Brass 5" Hang Fast w/Screw	Brass	0.115	5″	Order by the pc.

i-weage	
ATW44ML	1
	ATW45MML

Part #	Description	Colors	Nominal Thickness	Pieces/ Bag	
ATW44ML	Aluminum 5" T-Wedge 4400	Mill	0.070	50	
ATW45MML	Aluminum 5"-6" T-Wedge 4500	Mill	0.070	50	
ATWHR49ML	Aluminum 6" Half Round T-Wedge 4900	Mill	0.070	50	

A T-Wedge can be adjusted to keep the gutter level at various fascia board angles.

_	-
Guttar	Wednes
Gutter	weddes



Part #	Description	Colors	Nominal Thickness	Pieces/ Box	
GW5	Aluminum 5" Gutter Wedge	RB, WH	0.027	100	
GW6	Aluminum 6" Gutter Wedge	RB, WH	0.027	50	

Spikes	Part #	Description	Colors	Piece Length	Pieces/ Box	
	AS7WH	Aluminum 7" Painted Spike	WH	7″	500	
	AS8WH	Aluminum 8" Painted Spike	WH	8″	500	
	AS8ML	Aluminum 8" Spike	Mill	8″	500	

Ferrules	Part #	Description	Colors	Piece Length	Pieces/ Box	
	AF5ML	Aluminum 5" Ferrule	Mill	5″	500	
	AF6ML	Aluminum 6" Ferrule	Mill	6"	500	

Rainware & Accessories Colors

COLOR	CODE	COLOR	CODE
ROYAL BROWN	RB	WHITE	WH



NORANDEX Round & Half Round Products APOLLO BEACH PLANT

Half Round Gutters



Description	Colors	Nominal Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet
Alum. 6" Reverse Bead 10' Sections	(Listed Below)	0.027	10′	5	16
Alum. 6" Reverse Bead 10' Sections	M2 (Premium Color)	0.027	10′	5	16
Alum. 6" Reverse Bead 20' Sections	(Listed Below)	0.027	20'	5	16
Alum. 6" Reverse Bead 20' Sections	M2 (Premium Color)	0.027	20'	5	16
Glum. 6" Reverse Bead 10' Sections	Mill	26 ga	10'	5	16
Glum. 6" Reverse Bead 20' Sections	Mill	26 ga	20'	5	16
Copper 6" Reverse Bead 10' Sections	Copper	16 oz	10'	5	
Copper 6" Reverse Bead 20' Sections	Copper	16 oz	20'	5	
	Alum. 6" Reverse Bead 10' Sections Alum. 6" Reverse Bead 10' Sections Alum. 6" Reverse Bead 20' Sections Alum. 6" Reverse Bead 20' Sections Glum. 6" Reverse Bead 10' Sections Glum. 6" Reverse Bead 20' Sections Copper 6" Reverse Bead 10' Sections	Alum. 6" Reverse Bead 10' Sections (Listed Below) Alum. 6" Reverse Bead 10' Sections M2 (Premium Color) Alum. 6" Reverse Bead 20' Sections (Listed Below) Alum. 6" Reverse Bead 20' Sections M2 (Premium Color) Glum. 6" Reverse Bead 10' Sections Mill Glum. 6" Reverse Bead 20' Sections Mill Copper 6" Reverse Bead 10' Sections Copper	Alum. 6" Reverse Bead 10' Sections (Listed Below) 0.027 Alum. 6" Reverse Bead 10' Sections M2 (Premium Color) 0.027 Alum. 6" Reverse Bead 20' Sections (Listed Below) 0.027 Alum. 6" Reverse Bead 20' Sections M2 (Premium Color) 0.027 Glum. 6" Reverse Bead 20' Sections M2 (Premium Color) 0.027 Glum. 6" Reverse Bead 10' Sections Mill 26 ga Glum. 6" Reverse Bead 20' Sections Mill 26 ga Copper 6" Reverse Bead 10' Sections Copper 16 oz	Alum. 6" Reverse Bead 10' Sections (Listed Below) 0.027 10' Alum. 6" Reverse Bead 10' Sections M2 (Premium Color) 0.027 10' Alum. 6" Reverse Bead 20' Sections (Listed Below) 0.027 20' Alum. 6" Reverse Bead 20' Sections M2 (Premium Color) 0.027 20' Glum. 6" Reverse Bead 20' Sections M2 (Premium Color) 0.027 20' Glum. 6" Reverse Bead 10' Sections Mill 26 ga 10' Glum. 6" Reverse Bead 20' Sections Mill 26 ga 20' Copper 6" Reverse Bead 10' Sections Copper 16 oz 10'	Description Colors Thickness Length Box Alum. 6" Reverse Bead 10' Sections (Listed Below) 0.027 10' 5 Alum. 6" Reverse Bead 10' Sections M2 (Premium Color) 0.027 10' 5 Alum. 6" Reverse Bead 20' Sections (Listed Below) 0.027 20' 5 Alum. 6" Reverse Bead 20' Sections M2 (Premium Color) 0.027 20' 5 Glum. 6" Reverse Bead 10' Sections Mill 26 ga 10' 5 Glum. 6" Reverse Bead 20' Sections Mill 26 ga 20' 5 Copper 6" Reverse Bead 10' Sections Copper 16 oz 10' 5

Sold in 5-count cartons only.

Round Downspouts



Part #	Description	Colors	Nominal Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet
ADSR310	Alum. 3" Round x 10', Smooth	(Listed Below)	0.019	10′	5	30
ADSR310M2	Alum. 3" Round x 10', Smooth	M2 (Premium Color)	0.019	10′	5	30
ADSR410	Alum. 4" Round x 10', Smooth	(Listed Below)	0.019	10′	5	20
ADSR410M2	Alum. 4" Round x 10', Smooth	M2 (Premium Color)	0.019	10′	5	20
GDSR410	Galv. 4" Round x 10'	(Listed Below)	26 ga	10'	5	30
GDSR410ML	Galv. 4" Round x 10'	Mill	26 ga	10'	5	30
LDSR310	Glum. 3" Round x 10', Plain	Mill	26 ga	10′	5	28
LDSR410	Glum. 4" Round x 10', Plain	Mill	26 ga	10′	5	28
CDSR310	Copper 3" Round x 10', Smooth	Copper	16 oz	10′	Order by the	рс.
CDSR410	Copper 4" Round x 10', Smooth	Copper	16 oz	10′	Order by the	рс.

Rainware & Accessories Aluminum Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CAMEO	CA	■ MUSKET BROWN	MB	★ ■ RUSTIC COPPER	M2	VICTORIAN GREY	VG
BEAVER BROWN	BB	CHARCOAL GREY	CG	PEBBLESTONE CL	AY PC	SANDTONE	ST	WICKER	WI
BLACK	BK	CLASSIC CREAM	CC	PG METALLIC	М3	NX SIERRA CLAY	SI	■ 30 WHITE	WH
■ BRONZE	BZ	■ COPPER PENNY	CP	ROYAL BROWN	RB	TERRA BRONZE	TB	80 WHITE	80
BUCKSKIN	BU	HARBOR GREY	HG						

[■] Stocked half-round colors. Balance of colors available with extended lead-time.

*Rustic Copper is a PREMIUM color. NOTE: Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.

Rainware Steel Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
BEAVER BROWN	BB	CLASSIC CREAM	CC	EVERGREEN	EG	PEBBLESTONE CLAY	PC	TAHOE BLUE	TA
BLACK	BK	COUNTRY BLUE	CU	HARBOR GREY	HG	PRIME	PR	VICTORIAN GREY	VG
BRONZE	BZ	DESERT SAND	DS	HARVEST BROWN	HV	REDWOOD	RW	WICKER	WI
CHARCOAL GREY	CG	EGGSHELL	ES	MUSKET BROWN	MB	ROYAL BROWN	RB	30 WHITE	WH



NORANDEX[®] Round Products

APOLLO BEACH PLANT

Pieces/

Box

20

20

20

20

20

20

20

20

Order by the pc.

Order by the pc.

Round Elbows



Part #	Description	Colors	Nominal Thickness	Pieces/ Box	Boxes/ Pallet
AER3	Alum. 3" Round 750	(Listed Below)	0.019	30	16
AER3M2	Alum. 3" Round 750	M2 (Premium Color)	0.019	30	16
AER4	Alum. 4" Round 75°	(Listed Below)	0.019	30	16
AER4M2	Alum. 4" Round 75º	M2 (Premium Color)	0.019	30	16
GER430ML	Galv. 4" Round 30º	Mill	26 ga	20	24
GER445	Galv. 4" Round 450	(Listed Below)	26 ga	20	24
GER445ML	Galv. 4" Round 450	Mill	26 ga	20	24
GER475	Galv. 4" Round 750	(Listed Below)	26 ga	20	24
GER475ML	Galv. 4" Round 75º	Mill	26 ga	20	24
LER3	Glum. 3" Round 75º	Mill	26 ga	10	32
LER445	Glum. 4" Round 45º	Mill	26 ga	10	32
LER4	Glum. 4" Round 75º	Mill	26 ga	10	32
CER330	Copper 3" Round 30º	Copper	16 oz	Order by the pc.	
CER3	Copper 3" Round 750	Copper	16 oz	Order by the pc.	
CER430	Copper 4" Round 300	Copper	16 oz	Order by the pc.	
CER4	Copper 4" Round 75º	Copper	16 oz	Order by the pc.	

Copper

Copper

16 oz

16 oz

Round Offsets Nominal Part # **Description** Colors Thickness ABO12R3 - -Aluminum 2" Offset 3" Round (Listed Below) 0.019 ABO12R3M2 Aluminum 2" Offset 3" Round M2 (Premium Color) 0.019 ABO14R3 - -Aluminum 4" Offset 3" Round (Listed Below) 0.019 ABO14R3M2 Aluminum 4" Offset 3" Round M2 (Premium Color) 0.019 ABO12R4 - -Aluminum 2" Offset 4" Round (Listed Below) 0.019 ABO12R4M2 Aluminum 2" Offset 4" Round M2 (Premium Color) 0.019 ABO14R4 - -Aluminum 4" Offset 4" Round 0.019 (Listed Below) ABO14R4M2 Aluminum 4" Offset 4" Round M2 (Premium Color) 0.019 ABO16R4 - -Aluminum 6" Offset 4" Round (Listed Below) 0.019 CBO12R3 Copper 2" Offset 3" Round Copper 16 oz Order by the pc. CBO14R3 Copper 4" Offset 3" Round Copper 16 oz Order by the pc. CBO12R4 Copper 2" Offset 4" Round 16 oz Order by the pc. Copper

Copper 4" Offset 4" Round

Copper 6" Offset 4" Round

Rainware & Accessories Aluminum Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CAMEO	CA	■ MUSKET BROWN	MB	★ ■ RUSTIC COPPER	M2	VICTORIAN GREY	VG
BEAVER BROWN	BB	CHARCOAL GREY	CG	PEBBLESTONE CI	AY PC	SANDTONE	ST	WICKER	WI
BLACK	BK	CLASSIC CREAM	CC	PG METALLIC	М3	NX SIERRA CLAY	SI	■ 30 WHITE	WH
■ BRONZE	BZ	■ COPPER PENNY	CP	ROYAL BROWN	RB	TERRA BRONZE	TB	80 WHITE	80
BUCKSKIN	BU	HARBOR GREY	HG						

[■] Stocked half-round colors. Balance of colors available with extended lead-time.

CBO14R4

CBO16R4

Rainware Steel Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
BEAVER BROWN	BB	CLASSIC CREAM	CC	EVERGREEN	EG	PEBBLESTONE CLAY	PC	TAHOE BLUE	TA
BLACK	BK	COUNTRY BLUE	CU	HARBOR GREY	HG	PRIME	PR	VICTORIAN GREY	VG
BRONZE	BZ	DESERT SAND	DS	HARVEST BROWN	HV	REDWOOD	RW	WICKER	WI
CHARCOAL GREY	CG	EGGSHELL	ES	MUSKET BROWN	MB	ROYAL BROWN	RB	30 WHITE	WH

^{*}Rustic Copper is a PREMIUM color. NOTE: Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.



NORANDEX Half Round Products

APOLLO BEACH PLANT

Nominal Pieces/ **Half Round Outlets** Part # Description Colors **Thickness** Box AOROH63ML Aluminum 3" Round x 6" HR Outlet 0.019 50 AOROH64ML Aluminum 4" Round x 6" HR Outlet * 0.019 50 GOROH63 Galvanized 3" Round x 6" HR Outlet 26 ga Order by the pc. GOROH64 Galvanized 4" Round x 6" HR Outlet Order by the pc. 26 ga COROH63 Copper 3" Round x 6" HR Outlet Copper 16 oz Order by the pc. COROH64 Copper 4" Round x 6" HR Outlet 16 oz Order by the pc. Copper

Nominal **Half Round Miters** Part # Description Colors **Thickness** Box ASMH6I - -(Listed Below) 0.027 Aluminum 6" 90°, Strip, Inside 20 ASMH6IM2 Aluminum 6" 90°, Strip, Inside 0.027 20 M2 (Premium Color) ASMH60 - -0.027 Aluminum 6" 90°, Strip, Outside (Listed Below) 20 ASMH6OM2 Aluminum 6" 90°, Strip, Outside M2 (Premium Color) 0.027 20 ABYH6I - -Aluminum 6" 45°, Bay, Inside (Listed Below) 0.027 20 ASMH60 ASMH6I 20 ABYH6IM2 Aluminum 6" 45°, Bay, Inside M2 (Premium Color) 0.027 ABYH60 - -Aluminum 6" 45°, Bay, Outside (Listed Below) 0.027 20 ABYH6OM2 Aluminum 6" 45°, Bay, Outside M2 (Premium Color) 0.027 20 LSMH6I Galvalume 6" 90°, Strip, Inside Mill 20 26 ga ABYH60 ABYH6I LSMH60 Galvalume 6" 90°, Strip, Outside Mill 20 26 ga CSMH6I Copper 6" 90°, Strip, Inside Copper 16 oz 20 CSMH60 Copper 6" 90°, Strip, Outside Copper 16 oz 20

Half Round Slip Joints	Part #	Description	Colors	Nominal Thickness	Pieces/ Box
A 1	ASJCH6WH	Aluminum 6" HR Slip Joint	WH	0.019	Order by the pc.
	LSJCH6WH	Galvalume 6" HR Slip Joint	WH	26 ga	Order by the pc.
	LOSCHOWIT	Garvaranic o Tilk Ship Joine	****	20 gu	Order by the per

Half Round End Caps	Part #	Description	Colors	Nominal Thickness	Pieces/ Box
	AECH6	Aluminum 6" HR Universal End Cap	(Listed Below)	0.019	20
	AECH6M2	Aluminum 6" HR Universal End Cap	M2 (Premium Color)	0.019	20
	LECH6	Galvalume 6" HR Universal End Cap	Mill	26 ga	20
	CECH6	Copper 6" HR Universal End Cap	Copper	16 oz	20

Rainware & Accessories Aluminum Colors

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	BUCKSKIN	BU	HARBOR GREY	HG	★■ RUSTIC COPPER	M2	VICTORIAN GREY	VG
ANTIQUE IVORY	ΑI	CAMEO	CA	■ MUSKET BROWN	MB	SANDTONE	ST	WICKER	WI
BEAVER BROWN	BB	CHARCOAL GREY	CG	PEBBLESTONE CL	AY PC	NX SIERRA CLAY	SI	■ 30 WHITE	WH
BLACK	BK	CLASSIC CREAM	CC	PG METALLIC	М3	TERRA BRONZE	TB	80 WHITE	80
■ BRONZE	BZ	■ COPPER PENNY	CP	ROYAL BROWN	RB				

[■] Stocked half-round colors. Balance of colors available with extended lead-time.

^{*}NOTE: Aluminum outlets made with mill or painted finish per manufacturer's discretion.

^{*}Rustic Copper is a PREMIUM color. NOTE: Rustic Copper (M2) accessories, including miters and end caps, may display paint finish variations due to the metallic painting process, which may affect matching components.



NORANDEX Half Round Products

APOLLO BEACH PLANT

Half Round	Brackets
ACC10H6	AHRFH6
	U

Part #	Description	Colors	Pieces/ Box
ACC10H6	Aluminum 6" HR Combo Cir/Shk w/Clip Hanger	BZ, MB, WH, 80	Order by the pc.
ACC10H6ML	Aluminum 6" HR Combo Cir/Shk w/Clip Hanger	Mill	Order by the pc.
AHRFH6	Aluminum 6" HR Fascia Hanger	BK, BZ, MB, WH	Order by the pc.
GCC10H6	Galvanized 6" HR Combo Cir/Shk w/Clip Hanger	Mill	Order by the pc.
LHRFH6	Galvalume 6" HR Fascia Hanger	Mill	Order by the pc.
CCC10H6	Copper 6" HR Combo Cir/Shk w/Clip Hanger	Copper	Order by the pc.
CHRFH6	Copper 6" HR Fascia Hanger	Copper	25
	<u> </u>	•	<u> </u>

Half Round Hidden Hangers	Part #	Description	Colors	Pieces/ Box	
	AHHHR6ML	Aluminum 6" HR Hook Hanger	Mill	100	
AHHHR6ML	AHHSHR6ML	Aluminum 6" HR Hidden Clip Hanger w/Screw	Mill	100	
	SHHHR6ML	Stainless Steel 6" HR Hook Hanger	Mill	100	
	Note: Only for	r reverse bead half round gutters		_	_

Half Round T-Wedge Hangers	Part #	Description	Colors	Nominal Thickness	Pieces/ Bag
₩.	ATWHR49ML	Aluminum HR T-Wedge 4900	Mill	0.070	50



AHHSR6ML

A T-Wedge can be adjusted to keep the gutter level at various fascia board angles.

Rainware Aluminum Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
BLACK	BK	BRONZE	BZ	MUSKET BROWN	MB	WHITE	WH	80 WHITE	80



NORANDEX Gutter Protection

Part #

APOLLO BEACH PLANT

Screen Systems

Color

Nom. Gauge/ Thickness

ece

Fe

Box



NX Premium Stainless Steel Micro Mesh

Description

The ultimate in gutter protection! This tightly woven, heavy gauge stainless steel micro mesh gutter guard, with its corrosion-resistant properties, is a significant debris deterrent. It installs easily under the shingles and fastens to the front gutter hem with provided screws, while self-adjusting to various roof pitches.

ALGP5SPML	5" Premium SS Micro Mesh	Mill	14 ga	4′	25	100′
ALGP6SPML	6" Premium SS Micro Mesh	Mill	14 ga	4′	25	100′
ALMMMI56ML	Stainless Steel Mesh Inside Corner 5/6"	Mill	14 ga	-	3	-



NX Drop-In

The front attachment provides a firm hold to the front of the gutter and has a wide mounting flange for a permanent install. The mill finish aluminum screen is micro crimped for enhanced durability.

ALGP5DIML	Aluminum 5" Drop-In	Mill	0.025	4′	50	200′
ALGP6DIML	Aluminum 6" Drop-In	Mill	0.025	4′	50	200′



NX Lock Small Hole

The small hole screen system installs quickly without disturbing the shingles with its front and back snap lock system.

GGP5LSHBK	Galvanized 5" Lock Small Hole	ВК	28 ga	4′	25	100′
GGP6LSHBK	Galvanized 6" Lock Small Hole	BK	28 ga	4′	25	100′
GGP7LSHBK	Galvanized 7" Lock Small Hole	BK	28 ga	4′	25	100′



NX Lock Regular Hole

The regular hole screen system installs quickly without disturbing the shingles with its front and back snap lock system.

GGP5LRHBK	Galvanized 5" Lock Regular Hole	BK	28 ga	4′	25	100′
GGP6LRHBK	Galvanized 6" Lock Regular Hole	BK	28 ga	4′	25	100′



NX Step Down

The small hole screen incorporates a raised snap-in system in the back of the gutter to seal off the void between the shingles and the screen. Step Down installs quickly without the use of screws or disturbing the shingles.

GGP5SDBK	Galvanized 5" Step Down	BK	28 ga	4′	25	100'
GGP6SDBK	Galvanized 6" Step Down	BK	28 ga	4′	25	100′



NX Premium Lock

The tiny holes keeps out small debris, while allowing water to flow through the screen. Two stiffening beads run down the center of the screen for added strength. Installation is quick and easy without disturbing the shingles. The screen locks into place with a raised back and front-tiered mounting system.

ALGP5PLBK	Aluminum 5" Premium Lock (screen tiny holes)	BK	0.032	4′	25	100′
ALGP6PLBK	Aluminum 6" Premium Lock (screen tiny holes)	BK	0.032	4′	25	100′



NX Deluxe Half Round

Spring tension design holds this gutter screen in place. Snaps in and out of half round gutters for easy cleaning. 28 gauge steel stands tough under a full load of wet leaves without collapsing. Installs with a slope toward the front to help debris slide off.

dedecoming darkanized 0.5 Belaxe Hair Round BR 20 ga 4 25 100	GLGEZ6DH	Galvanized 6.5" Deluxe Half Round	BK	28 ga	4′	25	100′
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Gutter Screen System Color:

COLOR	CODE	COLOR	CODE
BLACK	BK	MILL	ML



NORANDEX[®] Gutter Protection

Part #

APOLLO BEACH PLANT

Perforated & Dome

Description

Colors

Nominal <u>Thickness</u>

Length

ces/

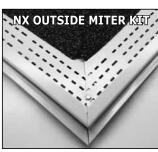
Feet/ Box













NX Smooth Flow

The perforated cover installs easily without disturbing the shingles. Product is factory notched for easy overlapping. Dual center ribbed bends provide extra rigidity against expansion and contraction. Six 50-count bags of #6 hex head 3/8 stainless steel painted screws are included.

ALGP5SF	5" Smooth Flow	BK, WH	0.019	6′	40	240′
ALGP5SFML	5" Smooth Flow	Mill	0.019	6′	40	240′
ALGP510SF -	5" Smooth Flow	B, W	0.019	10′	25	250′
ALGP510SFM	5" Smooth Flow	Mill	0.019	10′	25	250′
ALGP6SF	6" Smooth Flow	BK, WH	0.019	6′	40	240′
ALGP6SFML	6" Smooth Flow	Mill	0.019	6′	40	240′
ALGP610SF	6" Smooth Flow	B, W	0.019	10′	25	250′
ALGP610SFM	6" Smooth Flow	Mill	0.019	10'	25	250′

NX Master Flow

The snap in perforated panels are installed without disturbing the shingles and without the use of screws. The patented curved back portion keeps the contoured front mounting system in place, provides a gentle transition of rainwater on to the panel, blocks debris from depositing in the back of the gutter, and is not obstructed by screw hangers.

ALGP5MFBK	Aluminum 5" Master Flow	BK	0.019	4′	25	100′
ALGP6MFBK	Aluminum 6" Master Flow	BK	0.019	4′	25	100′

NX Snap-In Dome Cover

This unique solid dome cover is designed for maximum debris load and is one of the easiest dome cover systems to install. The dome cover snaps in without the use of brackets or screws and doesn't disturb the shingles. Snap-In Dome is available in several colors to enhance the curb appeal of your home by blending in with the roof line.

ALGP5SD Aluminum 5" Snap-In Dome	BK, RB, TB, WH	0.028	4′	14	56′
ALGP6SD Aluminum 6" Snap-In Dome	BK, RB, TB, WH	0.028	4′	14	56′

NX Inside Miter Kit

A5SDIMK Alum. 5" 1 Rt Panel, 1 Lft Panel & 4' Rain Diverter BK, RB, TB, WH	0.027	4′	1 pair/box	
A6SDIMK Alum. 6" 1 Rt Panel, 1 Lft Panel & 4' Rain Diverter BK, RB, TB, WH	0.027	4′	1 pair/box	

NX Outside Miter Kit

A5SDOMK Aluminum 5" 1 Right Panel & 1 Left Panel	BK, RB, TB, WH	0.027	4′	1 pair/box
A6SDOMK Aluminum 6" 1 Right Panel & 1 Left Panel	BK, RB, TB, WH	0.027	4′	1 pair/box

NX Universal End Caps

A5SDUEC Aluminum 5" Universal End Caps	BK, RB, TB, WH	0.019	10/Bag
A6SDUEC Aluminum 6" Universal End Caps	BK. RB. TB. WH	0.019	10/Bag

NOTE: All products and colors may not be available in specific supply centers. Contact your Territory Manager for local availability.

Gutter Protection Colors:

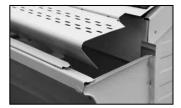
COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
BLACK	BK	ROYAL BROWN	RB	TERRA BRONZE	ТВ	WHITE		MILL	ML



Gutter Protection

APOLLO BEACH PLANT

Gutter Protection	Part #	Description	Colors		Piece Length	Pieces/ Box
	Gutter F	Protection				
	ALGLFH55	Aluminum 5"/6" Perforated High-Flow Gutter Cover with Screws 4'	AL, BK, CC, DB, EG, IV, MB, PL, RB, S1, TB, TX, WH	0.024	4′	25
	ALGLFS5	Aluminum 5"/6" Standard Solid Gutter Cover with Screws 4'	AL, BK, CC, DB, EG, IV, MB, PL, RB, Si, TB, TX, WH	0.024	4′	25
	ALGRX5	Aluminum 5" Drop-In Cover 6'	DB, WH	0.019	6′	50
	ALGRX6	Aluminum 6" Drop-In Cover 6'	DB, WH	0.019	6′	50
	ALGRX7	Aluminum 7" Drop-In Cover 6'	DB, WH	0.019	6′	50
	ALGP5CS	Aluminum 5" Clean Sweep 7-1/2'	BK, WH	0.019	7-1/2′	40
	ALGP6CS	Aluminum 6" Clean Sweep 7-1/2'	BK, WH	0.019	7-1/2′	40



ALGLFH55 Perforated High-Flow



ALGLFS5 Solid



ALGRX5 Drop-In



ALGP5CSWH Clean Sweep

Gutter Protection Accessories

ALGLFM5	Miters (set - 1 Left & 1 Right)	AL, BK, CC, DB, EG, IV, MB, PL, RB, Si, TB, TX, WH	0.024		10
ALGLFE5R	End Caps (Right)	AL, BK, CC, DB, EG, IV, MB, PL, RB, Si, TB, TX, WH	0.024	5″	25
ALGLFE5L	End Caps (Left)	AL, BK, CC, DB, EG, IV, MB, PL, RB, Si, TB, TX, WH	0.024	5″	25



ALGLFM5 Miters



ALGLFE5 R/L End Caps

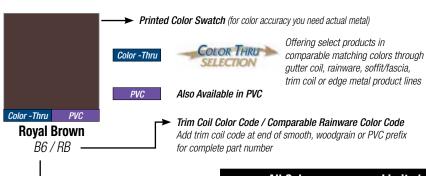
Gutter Protection Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CLAY	CL	IVORY	IV	ROYAL BROWN	RB	TUXEDO GRAY	TX
BLACK	BK	DARK BRONZE	DB	MUSKET BROWN	MB	SAND	S1	30 WHITE	WH
CLASSIC CREAM	CC	EVERGREEN	EG	PEARL GRAY	PL	TERRA BRONZE	TB		

Aluminum TRIM COIL Color Selection







	All C	Limited	
Description	Smooth Woodgrain		PVC
Part #	ATCS24	ATCW24	ATCP24
	1		



Trim Coil Offering

APOLLO BEACH PLANT

Trim Coil	Description (Nominal Thickness)	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet	Rolls/ Truck	
	.019 Aluminum Trim Coil	50′	1	48	48	1248	

Unless otherwise stated, all Smooth and Wood Grain trim coil is white (W1) on the opposite side.

NORANDEX™	Smooth ATCS24	Woodgrain ATCW24T	PVC ATCP24	Rainware Comparable
Acadia Green	G19	G19	N/A	N/A
Almond	D49	D49	D49	AD
Beaver Brown	B5	B5	N/A	BB
Beige	D52	D52	D52	N/A
Bronze	B13	B13	B13	N/A
Cactus	G16	G16	G16	N/A
Carbon	A29	A29	A29	N/A
Champagne	D53	D53	D53	CH
Cobblestone Clay	D56	D56	D56	N/A
Cream	D22	D22	D22	CC
Deep Water	L10	L10	L10	N/A
Dove Gray	A26	A26	A26	N/A
Dune	D54	D54	D54	CD
Fern	A24	A24	A24	N/A
Firebrick	R6	R6	R6	N/A
Geneva Blue	L9	L9	L9	N/A
Granite	A19	A19	A19	GG
Graphite	A25	A25	N/A	N/A
lvy Green	G13	G13	G13	N/A
Jamestown Blue	L2	L2	L2	N/A
Linen	W10	W10	W10	LN
Maverick Brown	B20	B20	B20	N/A
Mocha	D58	D58	D58	N/A
Musket Brown	B1	B1	B1	MB
Myrtle	G17	G17	G17	N/A
Norwegian Wood	D26	D26	N/A	NW
Olive	G14	G14	G14	N/A
Royal Brown	B6	B6	B6	RB
Russet	B18	B18	B18	RT
Rustic Cedar	D65	D65	N/A	N/A
Sand	D63	D63	D51	SD
Sand Stone	D31	D31	D31	SS
	A22	A22	A22	N/A
Seaport	D47	A22 D47	A22 D47	SI
Sierra				
Silver	A3	A3	A3	SG
Smoke	A21	A21	A21	N/A
Steel Blue	L8	L8	L8	N/A
Tan	D48	D48	D48	TN
Tumbleweed Tan	D55	D55	D55	N/A
Vintage Grey	A9	A9	A9	N/A
Wedgewood Blue	L7	L7	L7	N/A
Wheat	D50	D50	D50	N/A
White	W1	W1	W1	WH
Yellow	Y4	Y4	N/A	N/A

TEXTURED	Textured ATCT24	NOTE: Textured Trim Coil is painted white on reverse side.
Clay	D39	
Tan	D38	
White	W4	

MASTIC	Smooth ATCS24	Woodgrain ATCW24T	PVC ATCP24	Rainware Comparable
Almond	D14	D14	D14	AL
Alpine Forest (Solar De		C7	N/A	N/A
Black	A17	A17	A17	BK
Brookstone	D21	D21	N/A	BS
Cameo	W2	W2	W2	CA
Cape Cod Grey	A2	A2	A2	HG
Charcoal Grey	A8	A8	N/A	CG
Classic Cream	D22	D22	D22	CC
Dark Bronze	B13	B13	B13	N/A
Deep Granite	A9	A9	N/A	N/A
Deep Granite Desert Sand	D34	D34	D34	DS
English Wedgewood	A11	A11	N/A	N/A
Everest	A11	A11	N/A	EV
Evergreen	G6	G6	G6	EG
Harbor Grey	A2	A2	A2	HG
Lakeshore Fern	G2	G2	N/A	N/A
linen	D4	D4	D4	LI
Montana Suede	D44	D44	D44	MS
Musket Brown	B1	B1	B1	MB
Natural Cedar	B9	B9	N/A	N/A
Natural Slate	A23	A23	N/A	N/A
Newport Bay	L2	L2	L2	N/A
Pebblestone Clay	D5	D5	D5	PC
Portsmouth Blue	L6	L6	N/A	N/A
Red Brick (Solar Def.)	R8	R8	N/A	N/A N/A
Redwood	R3	R3	N/A N/A	RW
Royal Brown	R5 B6	R3 B6	B6	RB
Rugged Canyon	B9	B9	N/A	N/A
Russet Red	R4	R4	N/A	N/A
Sandtone	D6	D6	D6	ST
Silver Grey	A3	A3	A3	SG
Terra Bronze	B12	B12	B12	TB
Victorian Grey	A5	A5	A5	VG
Victorian Grey Vintage Brick	R1	R1	R1	N/A
Vintage Brick Vintage Dublin	G17	G17	G17	N/A N/A
White	W1	W1	W1	N/A WH
Wicker	D8	D8	D8	WI
Whispering Timber	C5	C5	N/A	N/A
			•	•
Woodland Retreat	A29	A29	A29	N/A

SPECIALTY COILS	Smooth Part #	Wood Grain Part #	Description	Piece Length	Nominal Thickness	Rolls/ Pallet
Black/Royal Brown	ATCS14B14	ATCW14TB14	Alum. 14"	50'	0.019	48
Black/Royal Brown	ATCS24B14	ATCW24TB14	Alum. 24"	50'	0.019	48
Black/Royal Brown	ATCS224B14	ATCW224TB14	Alum. 24"	50'	0.024	32
Hickory Brown	ATCS24TB16	ATCW24TB16	Alum. 24"	50'	0.019	48
Mastic White	ATCS14W1	ATCW14TW1	Alum. 14"	50'	0.019	48
Mastic White	ATCS224W1	ATCW224TW1	Alum. 24"	50'	0.024	32
Mastic White	ATCS415W1	ATCW415TW1	Alum. 24"	150'	0.019	18

PROUDLY FINISHED WITH

SHERWIN-WILLIAMS.
Coil Coatings

Trim Coil Offering

APOLLO BEACH PLANT

Trim Coil	Description (Nominal Thickness)	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet	Rolls/ Truck	
	.019 Aluminum Trim Coil	50′	1	48	48	1248	

Unless otherwise stated, all Smooth and Wood Grain trim coil is white (W1) on the opposite side.

CERTAINTEED	Smooth ATCS24	Woodgrain ATCW24T	PVC ATCP24	Rainware Comparable
Buckskin	D23	D23	N/A	N/A
Charcoal Grey	A9	A9	N/A	N/A
Cypress	G1	G1	G1	N/A
Desert Tan	D13	D13	D13	N/A
Flagstone	A12	A12	N/A	N/A
Granite Gray	A2	A2	A2	N/A
Heritage Cream	Y1	Y1	Y1	N/A
Light Maple	D12	D12	D12	N/A
Natural Clay	D47	D47	D47	SI
Oxford Blue	L1	L1	N/A	N/A
Sable Brown	B20	B20	B20	N/A

EXTERIOR PORTFOLIO	Smooth ATCS24	Woodgrain ATCW24	PVC ATCP24	Rainware Comparable
Aspen White	W1	W1	W1	WH
Bone	D37	D37	D37	N/A
Clay	D47	D47	D47	SI
Cypress	G1	G1	G1	N/A
Driftwood	A28	A28	A28	N/A
Espresso	B12	B12	B12	N/A
Greystone	A2	A2	A2	HG
Honey Oak	D23	D23	N/A	N/A
lvory	D10	D10	D10	N/A
Lighthouse Red	R1	R1	R1	N/A
Metropolitan Gray	A9	A9	N/A	N/A
Mocha	D7	D7	D7	N/A
Oceanside	A22	A22	A22	N/A
Olive	G2	G2	N/A	N/A
Pearl	W2	W2	W2	CA
Peppercorn	C14	C14	N/A	N/A
Regatta Blue	L2	L2	L2	N/A
Rye	D21	D21	D21	BS
Saddle	D6	D6	D6	ST
Slate	L10	L10	L10	N/A
Spruce	G17	G17	G17	N/A
Wheat	Y1	Y1	Y1	N/A
Wicker	D8	D8	D8	WI

VARIFORM	Smooth ATCS24	Woodgrain ATCW24T	PVC ATCP24	Rainware Comparable
Autumn Beige	D31	D31	N/A	N/A
Briarwood	В9	В9	N/A	N/A
Classic Cream	D22	D22	D22	CC
Delray Sand	Y1	Y1	Y1	N/A
Flint	A7	A7	N/A	N/A
Georgian Gray	A4	A4	A4	N/A
Irish Thistle	A1	A1	A1	N/A
Island Pearl	W2	W2	W2	CA
Mediterranean Palm	G2	G2	N/A	N/A
Natural Almond	D13	D13	D13	N/A
Santone	D6	D6	D6	ST
Sandy Tan	D33	D33	D33	N/A
Silver Mist	D37	D37	D37	N/A
Stone Mountain Clay	D47	D47	D47	SI
Wedgewood	A11	A11	N/A	N/A

ROYAL	Smooth ATCS24	Woodgrain ATCW24	PVC ATCP24	Rainware Comparable
Beige	D10	D10	D10	N/A
Brownstone	D26	D26	N/A	NW
Clay	D21	D21	D21	BS
Cypress	G1	G1	G1	N/A
Driftwood	D37	D37	N/A	N/A
Flagstone	A1	A1	A1	N/A
Granite	A25	A25	A25	GG
Harvard Slate	A2	A2	A2	HG
Heather	G8	G8	G8	N/A
Ironstone	C 7	C7	N/A	N/A
Linen	W10	W10	W10	LN
Marine Blue	C12	C12	N/A	N/A
Midnight Surf	L10	L10	L10	N/A
Natural Cedar	D65	D65	D65	N/A
Pebble Clay	D5	D5	D5	PC
Redwood	R6	R6	R6	N/A
Rockslide	A9	A9	N/A	N/A
Sand	D7	D7	D7	N/A
Shamrock	G17	G17	G17	N/A
Soft Maple	D12	D12	D12	N/A
Sterling	A3	A3	A3	SG
Storm	A22	A22	A22	N/A
Tree Moss	G12	G12	G12	N/A
Urban Bronze	C14	C14	N/A	N/A
Vintage Cream	D30	D30	D30	N/A
Wicker	D8	D8	D8	WI
Walnut	B9	B9	N/A	N/A

JAMES HARDIE	Smooth ATCS24	Woodgrain ATCW24T	PVC ATCP24
Aged Pewter / Deep Ocean	C12	C12	N/A
Arctic White / Woodstock Brown	C2	C2	N/A
Chestnut Brown / Evening Blue	C8	C8	N/A
Cobblestone / Autumn Tan	C6	C6	N/A
Heathered Moss / Boothbay Blue	C9	C9	N/A
Iron Gray / Countrylane Red	C 7	C 7	N/A
Khaki Brown / Sail Cloth	C1	C1	N/A
Monterey Taupe / Sandstone Beige	C11	C11	N/A
Mountain Sage / Light Mist	C10	C10	N/A
Navajo Beige / Timber Bark	C5	C5	N/A
Night Gray / Pearl Gray	C13	C13	N/A
Rich Espresso / Gray Slate	C14	C14	N/A
Sandstone Beige	N/A	N/A	D15

PELLA® Window	Smooth ATCS24	Woodgrain ATCW24T	PVC ATCP24	
Almond	D62	D62	N/A	
Black	A27	A27	A27	
Brick Red	R7	R7	N/A	
Brown	B22	B22	N/A	
Hartford Green	G20	G20	G18	
Morning Sky	A28	A28	A28	
Poplar White	D61	D61	N/A	
Portobello	B23	B23	N/A	
Putty	D63	D63	N/A	
Tan	D64	D64	N/A	
White	C2	C2	N/A	

Trim Coil Offering

APOLLO BEACH PLANT

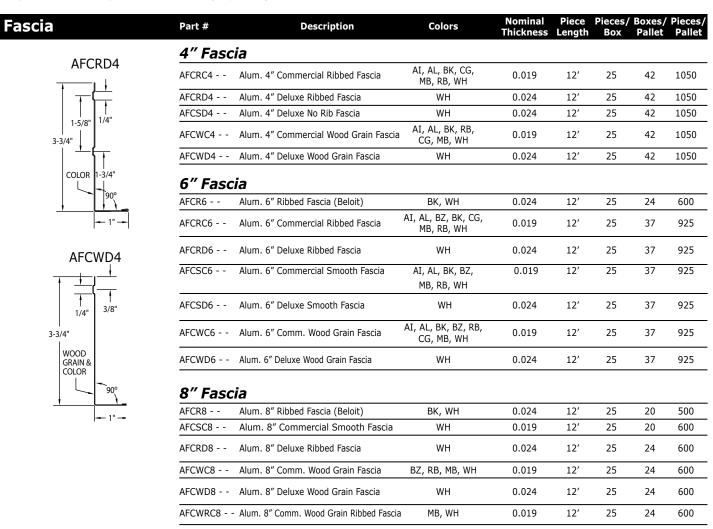
Trim Coil	Description (Nominal Thickness)	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet	Rolls/ Truck	
	.019 Aluminum Trim Coil	50′	1	48	48	1248	

Unless otherwise stated, all Smooth and Wood Grain trim coil is white (W1) on the opposite side.

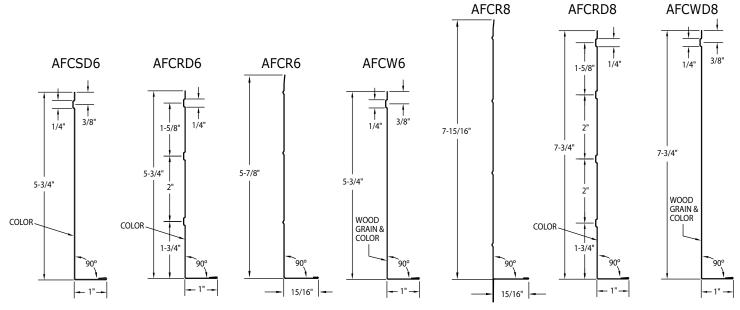
ALLURA COLORMAX	Smooth ATCS24	Woodgrain ATCW24T	PVC ATCP24	Rainware Comparable
Ashen	C6	C6	N/A	N/A
Autumn Red	R6	R6	R6	N/A
Bark	C14	C14	C14	N/A
Cool Charcoal	C12	C12	N/A	N/A
Desert Tan	D13	D13	D13	N/A
Flagstone	A22	A22	A22	N/A
Granite Gray	A13	A13	A13	N/A
Linen	D7	D7	D7	N/A
Natural Clay	D26	D26	N/A	N/A
Pacific Blue	L8	L8	L8	N/A
Rock Cliffs	C6	C6	N/A	N/A
Sable Brown	B20	B20	B20	N/A
Savannah Wicker	D8	D8	D8	N/A
Snow	W1	W1	W1	WH
Sterling Gray	A28	A28	A28	N/A
Taupe	D47	D47	D47	SI

PROUDLY FINISHED WITH **SHERWIN - WILLIAMS.**Coil Coatings





♦TCG - TAMPA CHARCOAL GREY - "U" Use up until gone



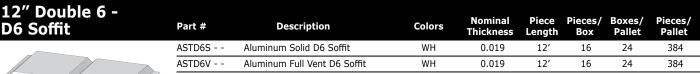
Fascia Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
NX ALMOND	D49	BLACK	BK			MUSKET BROWN	MB	ROYAL BROWN	RB
ALMOND	AL	BRONZE	BZ	NX LINEN	W10	NX SAND STONE	D46		
ANTIQUE IVORY	ΑI	CHARCOAL GREY	CG	WHITE	WH	NX SIERRA CLAY	D47		



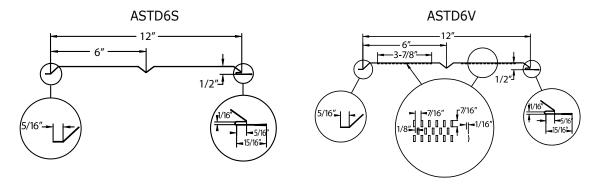
NORANDEX[®] Soffit

APOLLO BEACH PLANT



NOTE: Requires 1/2" accessory channels. Does not have Miami Dade approval.

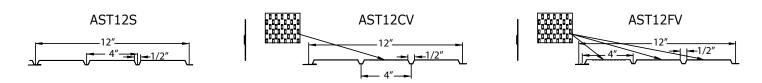
D6 Soffit NFA 10.37 sq. in. / sq. ft.



12" U-Style Soffit (also known as Triple 4)	Part #	Description	Colors	Nominal Thickness	Piece Length	Pieces/ Box		Pieces/ Pallet
	★ AST12S	Aluminum 12" Solid Soffit	(Listed Below)	0.019	12′	20	15	300
	*AST12CV	Aluminum 12" Center Vent Soffit	(Listed Below)	0.019	12′	20	15	300
	*AST12FV	Aluminum 12" Full Vent Soffit	(Listed Below)	0.019	12′	20	15	300
	NOTE: Requ	ires 3/8" accessory channels.						

*Complies with Florida Product Approval, # FL12019-R9

** ILL-ES AC 132 Calculation (Refer to website for NFA details acm-metals.com/Resources/Specification Sheets/Soffit NFA Data)



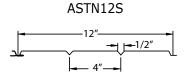
U-Style Soffit Colors:

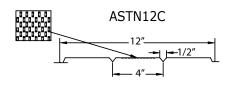
COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE	COLOR	CODE
NX ALMOND	D49	BLACK	BK	NX LINEN	W10	ROYAL BROWN	RB	NX SIERRA CLAY	D47
ALMOND	AL	BRONZE	BZ	PEBBLESTONE (CLAY PC	NX SAND STONE	D46	WHITE	WH

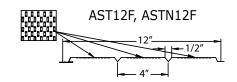


12" V-Style Soffit (also known as Triple 4)	Part #	Description	Colors	Nominal Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
	12" V-S	tyle Soffit						
	*ASTN12S	Alum. 12" T/4 NASA Solid Soffit	(Listed Below)	0.012	12′	20	27	540
	*ASTN12C	Alum. 12" T/4 NASA Center Vent Soffit	(Listed Below)	0.012	12′	20	27	540
	*ASTN12F	Alum. 12" T/4 NASA Full Vent Soffit	(Listed Below)	0.012	12′	20	27	540

^{*}Complies with Florida Product Approval, # FL12019-R9



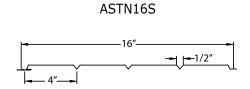


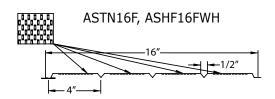


16" V-Style Soffit (also known as Quad 4)	Part #	Description	Colors	Nominal Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
	16" V-S	Style Soffit						
	*ASTN16S	Alum. 16" Q/4 NASA Solid Soffit	(Listed Below)	0.012	12′	20	20	400
	*ASTN16F	Alum. 16" Q/4 NASA Full Vent Soffit	(Listed Below)	0.012	12′	20	20	400

^{*}Complies with Florida Product Approval, # FL12019-R9

NOTE: Requires 3/8" accessory channels.





12" & 16" V-Style Soffit Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	CHARCOAL GREY	CG	WHITE	WH
ANTIQUE IVORY	ΑI	MUSKET BROWN	MB	ROYAL BROWN	RB
BRONZE	BZ			BLACK	BK

^{**} ILL-ES AC 132 Calculation (Refer to website for NFA details acm-metals.com/Resources/Specification Sheets/Soffit NFA Data)

^{**} ILL-ES AC 132 Calculation (Refer to website for NFA details acm-metals.com/Resources/Specification Sheets/Soffit NFA Data)



NORANDEX[®] Siding Accessories

APOLLO BEACH PLANT

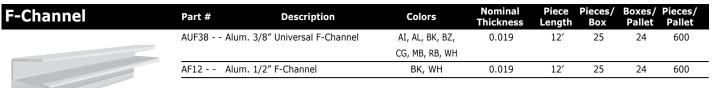
1-7/16"

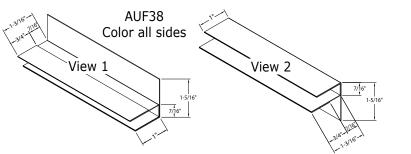
AF12

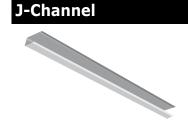
1-1/8"

3-5/16"

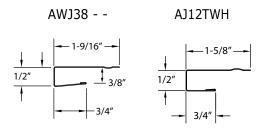
120"







Part #	Description	Colors	Nominal Thickness		Pieces/ Box		
AWJ38	Alum. 3/8" J-Channel (Wide Face)	AI, AL, BK, BZ, CG, MB, RB, WH	0.019	12′	50	12	600
AJ12T	Aluminum 1/2" J-Channel	WH	0.019	12′	50	12	600



Colors:

COLOR	CODE	COLOR	CODE	COLOR	CODE
ALMOND	AL	BRONZE	BZ	ROYAL BROWN	RB
ANTIQUE IVORY	AI	CHARCOAL GREY	CG	WHITE	WH
BLACK	BK	MUSKET BROWN	MB		

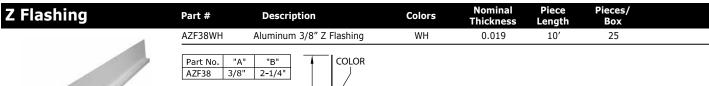
Starter Strip	Part #	Description	Colors	Nominal Thickness	Piece Length	Pieces/ Box	Boxes/ Pallet	Pieces/ Pallet
	ASS25ML	Aluminum 2-1/2" Starter Strip	Mill	0.019	10′	50	24	1200
	ASS35ML	Aluminum 3-1/2" Starter Strip	Mill	0.019	10′	25	24	600
	GSS25ML	Galvanized 2-1/2" Starter Strip	Mill	28 ga	10′	50	24	1200
	GSS35ML	Galvanized 3-1/2" Starter Strip	Mill	28 ga	10′	25	24	600
		ASS25ML, GSS25ML		А	SS35M	L, GSS	35ML	
	1-1/2"	za zza zz	\[\]			222	2	2223

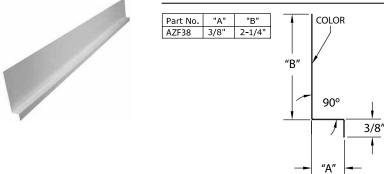
-120"-

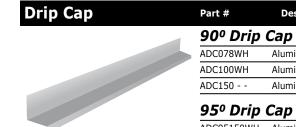


NORANDEX Siding Accessories

APOLLO BEACH PLANT





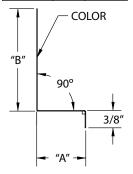


Part #	Description	Colors	Nominal Thickness	Piece Length	Pieces/ Box	
90º Drip	Сар					
ADC078WH	Aluminum 7/8" Drip Cap 90º	WH	0.019	10′	25	
ADC100WH	Aluminum 1" Drip Cap 90º	WH	0.019	10'	25	
ADC150	Aluminum 1-1/2" Drip Cap 90º	RB, WH	0.019	10′	25	

ADC95150WH	Aluminum 1-1/2" Drip Cap 95º	WH	0.019	10'	25	

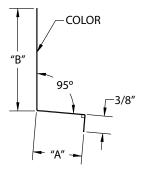
Drip Cap 90º

Part No.	"A"	"B"
ADC078	7/8"	1-5/8"
ADC100	1"	1-9/16"
ADC150	1-1/2"	1-1/16"



Drip Cap 95º

Part No.	"A"	"B"
ADC150	1-1/2"	1-1/16"



ALUMINUM Fascia & Soffit Accessories Colors:

COLOR	CODE	COLOR	CODE
ROYAL BROWN	RB	WHITE	WH



ALUMINUM LIMITED LIFETIME WARRANTY

GUTTER SYSTEM PRODUCTS

Norandex manufactures Aluminum Gutter Coil and Gutter System Products in accordance with high standards and tight quality controls. The aluminum products will not rust, burn, support combustion, split, or crack due to cold weather.



BUY NORANDEX GUTTER SYSTEM PRODUCTS WITH CONFIDENCE KNOWING THAT:

- · Norandex Aluminum Gutter System products carry a Limited Lifetime Warranty.
- · Material and Labor is covered.
- · Transferable at no charge.
- Doesn't require registration.

WHAT DOES THIS WARRANTY COVER?

Norandex warrants to the owner of the property at the time the products were installed, that the products are free from defects in material and workmanship in the course of manufacture, and that the finish on the products will not chip, peel, flake, or blister under conditions of ordinary wear if installed according to local building codes and industry specifications. This warranty is limited to the terms and conditions, exclusions and limitations, requirements and legal rights stated in this warranty.

HOW LONG DOES THE COVERAGE LAST?

If the property is individually owned, this Limited Lifetime Warranty lasts for the life of the property on which the products were originally applied for as long as the individual owns the property. If the property is not individually owned (e.g., corporation, condominium, cooperative housing arrangement, unincorporated association, school, church, government or public entity, etc.), the warranty period will be 50-years from the date of original installation of the products on the property, prorated as outlined in the Warranty Coverage Schedule contained within. This Limited Lifetime Warranty may be transferred with the property. However, upon the transfer, the warranty period will be no more than 50-years from the date of original installation of the products on the property, prorated in accordance with the Warranty Coverage Schedule contained within.

WHAT WILL NORANDEX DO?

Property owner must notify Norandex in accordance with the notice requirements outlined below to validate the complaint. In the event Norandex is denied access for an inspection, this warranty is null and void. Upon the notification and validation, Norandex will undertake the following: Norandex will repair, replace, or refund the purchase price of the defective portion of Norandex product that blisters, cracks, crazes, flakes, peels, or weathers unevenly due to a defect in the manufacturing process. Norandex obligations under this warranty will in no event exceed the purchase price of the originally installed products found to be warrantable and the cost of the labor involved in the original installation of such defective products. Any additional costs and expenses beyond these amounts are the property owner's responsibility. Norandex will not pay or be responsible for any costs associated with anything else affixed to the Norandex Metals product.

In the event of repair, replacement, or refinishing, the warranty will extend only for the time remaining under the original warranty. Norandex will determine the reasonable labor costs to repair, repaint, or replace product under this warranty.

WHAT IS NOT COVERED UNDER THE WARRANTY?

This warranty does not cover damage of any kind resulting from:

- Uninstalled product that is stored in situations where standing water is covering the surface for a prolonged period of times.
- Buckling or rippling of gutters.

- Faulty or improper contractor fabrication or installation, including "oil canning", waving, buckling, or other distortions.
- · Installation of product in direct contact with dissimilar materials or salt spray.
- Cracking or crazing of the paint surface due to field forming of products in cold temperatures
- Changes in surface color resulting from chalking, fading, soiling, tree sap, or staining.
 Exposure to the elements may cause these changes over time; the degree to which weathering occurs will vary depending on air quality, the building's location, and other local conditions over which Norandex has no control.
- · Accidental damage.
- · Settlement.
- Structural shrinkage or distortion of the property structure.
- Fire
- Lightning, hurricane, tornado, windstorm, earthquake, hail, ice damage or other acts of God.
- Harmful chemicals including harmful cleaning compounds, herbicides, fertilizers, and pesticides.
- Fumes, volcanic smog, or vapors within 30-miles of volcano.
- Surface deterioration due to air pollution, use for animal confinement structures, or within
 a mile of seacoast and other bodies of saltwater.
- · Misuse or abuse. Use of high pressure sprayers will void warranty.
- Vandalism;
- · Airborne stains, mold and mildew accumulation.
- Tiger striping or atmospheric soil accumulation is a naturally occurring phenomenon that is not covered under the finish warranty.
- Failure of original or subsequent property owners to provide reasonable and necessary maintenance of the products (see "Care & Maintenance Instructions").
- · Impact of foreign objects.
- Warping or distortion due to exposure to excessive heat sources (e.g., barbecue grills), or
 exposure to unusual or excessive reflective heat sources (e.g., window reflection).
- Products that have been painted, reinstalled, or whose surface has been altered in any
 way will void the paint finish warranty.
- · Any other causes beyond Norandex reasonable control.

OTHER LIMITATIONS

- This warranty covers only genuine Norandex Aluminum Gutter Coil and Gutter System
 products. It is the responsibility of the property owner to verify that the Gutter System
 products installed are Norandex products. Norandex products are warranted in the
 continental United States, Hawaii, and Alaska.
- 2. Gutter Coil is designed and intended for Gutter System applications and should not be used as roofing material or metal dome gutter protection due to esthetic reasons.
- Due to normal weathering, replacement products may differ in gloss and color from products originally installed on the property.
- 4. Norandex reserve the right to discontinue or change any design or color of any products, at any time, and without notice or liability. If products of the type originally installed are no longer available, Norandex may substitute another product determined to be of comparable quality and price.

Continued on next page →

ACM Customer Service

MW / NE - 877-279-5096

SE - 800-749-4067

SW - 800-357-7523

W - 877-213-5962



ALUMINUM LIMITED LIFETIME WARRANTY

SIDING ACCESSORIES

Norandex manufactures Aluminum Siding Accessories which include Trim Coil, Soffit, Fascia, Soffit Channels, Drip Cap, and Z-Flashings, in accordance with high standards and tight quality controls. The aluminum products will not rust, burn, support combustion, split, or crack due to cold weather.



BUY NORANDEX ALUMINUM SIDING ACCESSORIES WITH CONFIDENCE KNOWING THAT:

- · Norandex aluminum siding accessories carry a Limited Lifetime Warranty.
- Material and Labor is covered.
- · Transferable at no charge.
- Doesn't require registration.

WHAT DOES THIS WARRANTY COVER?

Norandex warrants to the owner of the property at the time the products were installed, that the products are free from defects in material and workmanship in the course of manufacture, and that the finish on the products will not chip, peel, flake, or blister under conditions of ordinary wear if installed according to local building codes and industry specifications. This warranty is limited to the terms and conditions, exclusions and limitations, requirements, and legal rights stated in this warranty.

HOW LONG DOES THE COVERAGE LAST?

If the property is individually owned, this Limited Lifetime Warranty lasts for the life of the property on which the products were originally applied for as long as the individual owns the property. If the property is not individually owned (e.g., corporation, condominium, cooperative housing arrangement, unincorporated association, school, church, government or public entity, etc.), the warranty period will be 50-years from the date of original installation of the products on the property, prorated as outlined in the Warranty Coverage Schedule contained within. This Limited Lifetime Warranty may be transferred with the property. However, upon the transfer, the warranty period will be no more than 50-years from the date of original installation of the products on the property, prorated in accordance with the Warranty Coverage Schedule contained within.

WHAT WILL NORANDEX DO?

Property owner must notify Norandex in accordance with the notice requirements outlined below to validate the complaint. In the event Norandex is denied access for an inspection, this warranty is null and void. Upon the notification and validation, Norandex will undertake the following: Norandex will repair, replace, or refund the purchase price of the defective portion of Norandex product that blisters, cracks, crazes, flakes, peels, or weathers unevenly due to a defect in the manufacturing process. Norandex obligations under this warranty will in no event exceed the purchase price of the originally installed products found to be warrantable and the cost of the labor involved in the original installation of such defective products. Any additional costs and expenses beyond these amounts are the property owner's responsibility. Norandex will not pay or be responsible for any costs associated with anything else affixed to the Norandex product.

In the event of repair, replacement, or refinishing, the warranty will extend only for the time remaining under the original warranty. Norandex will determine the reasonable labor costs to repair, repaint, or replace product under this warranty.

WHAT IS NOT COVERED UNDER THE WARRANTY?

This warranty does not cover damage of any kind resulting from:

 Uninstalled product that is stored in situations where standing water is covering the surface for a prolonged period of times.

- Faulty or improper contractor fabrication or installation, including waving, buckling, or other distortions.
- · Installation of product in direct contact with dissimilar materials or salt spray.
- Cracking or crazing of the paint surface due to field forming of products in cold temperatures.
- Changes in surface color resulting from chalking, fading, soiling, tree sap, or staining.
 Exposure to the elements may cause these changes over time; the degree to which weathering occurs will vary depending on air quality, the building's location, and other local conditions over which Norandex has no control.
- · Accidental damage.
- · Settlement.
- Structural shrinkage or distortion of the property structure.
- Fire
- Lightning, hurricane, tornado, windstorm, earthquake, hail, ice damage or other acts of God
- Harmful chemicals including harmful cleaning compounds, herbicides, fertilizers, and pesticides.
- Fumes, volcanic smog, or vapors within 30-miles of volcano.
- Surface deterioration due to air pollution, use for animal confinement structures, or within a mile of seacoast and other bodies of saltwater.
- · Misuse or abuse. Use of high pressure sprayers will void warranty.
- · Vandalism.
- · Airborne stains, mold and mildew accumulation.
- Tiger striping or atmospheric soil accumulation is a naturally occurring phenomenon that is not covered under the finish warranty.
- Failure of original or subsequent property owners to provide reasonable and necessary maintenance of the products (see "Care & Maintenance Instructions").
- · Impact of foreign objects.
- Warping or distortion due to exposure to excessive heat sources (e.g., barbecue grills), or exposure to unusual or excessive reflective heat sources (e.g., window reflection).
- Products that have been painted, reinstalled, or whose surface has been altered in any
 way will void the paint finish warranty.
- Any other causes beyond Norandex reasonable control.

OTHER LIMITATIONS

- This warranty covers only genuine Norandex aluminum siding accessories. It is the
 responsibility of the property owner to verify that the siding accessories installed are
 Norandex products. Norandex products are warranted in the continental United States,
 Hawaii and Alaska
- Oil canning is a natural occurring phenomenon on the surface of soffit panels and is associated with the milling of thinner gauge Aluminum. Norandex guarantees these spans with specific thickness to be free of oil canning:
 - .012 2-Foot Spans
 - .019 6-Foot Spans
- 3. Due to normal weathering, replacement products may differ in gloss and color from products originally installed on the property.
- 4. Norandex reserve the right to discontinue or change any design or color of any products, at any time, and without notice or liability. If products of the type originally installed are no longer available, Norandex may substitute another product determined to be of comparable quality and price.

Continued on next page →

ACM Customer Service

MW / NE - 877-279-5096

SE - 800-749-4067

SW - 800-357-7523

W - 877-213-5962



STEEL LIMITED LIFETIME WARRANTY

GUTTER SYSTEM PRODUCTS

Norandex manufactures Steel Gutter System Products including gutter coil in accordance with high standards and tight quality controls. The products will not burn, support combustion, or split, or crack due to cold weather because they are made of steel.



BUY NORANDEX STEEL GUTTER SYSTEM PRODUCTS WITH CONFIDENCE KNOWING THAT:

- · Norandex Steel Gutter System products carry a Limited Lifetime Warranty.
- · Material and Labor is covered.
- · Doesn't require registration.

WHAT DOES THIS WARRANTY COVER?

Norandex warrants to the owner of the property at the time the products were installed, that the products are free from defects in material and workmanship in the course of manufacture, and that the finish on the products will not chip, peel, flake, or blister under conditions of ordinary wear if installed according to local building codes and industry specifications. This warranty excludes any areas of the material that are within 3/4" of any edge that has been cut subsequent to the application of the paint to the substrate. This warranty is limited to the terms and conditions, exclusions and limitations, requirements, and legal rights stated in this warranty.

HOW LONG DOES THE COVERAGE LAST?

If the property is individually owned, this Limited Lifetime Warranty lasts for the life of the property on which the products were originally applied for as long as the individual owns the property. If not individually owned (e.g., corporation, condominium, cooperative housing arrangement, unincorporated association, school, church, government or public entity, etc.), the warranty period will be 50-years from the date of original installation of the products on the property, prorated as outlined in the Warranty Coverage Schedule contained within. This Limited Lifetime Warranty is limited to the original owner. Coverage will be 100% for 10-years after the installation and prorated after that period. See Warranty Coverage Schedule section for details of prorated coverage.

WHAT WILL NORANDEX DO?

Property owner must notify Norandex in accordance with the notice requirements outlined below to validate the complaint. In the event the manufacturer is denied access for an inspection, this warranty is null and void. Upon the notification and validation, Norandex will undertake the following: Norandex will repair, replace, or refund the purchase price of the defective portion of the product that blisters, cracks, crazes, flakes, peels, or weathers unevenly due to a defect in the manufacturing process. Norandex obligations under this warranty will in no event exceed the purchase price of the originally installed products found to be warrantable and the cost of the labor involved in the original installation of such defective products. Any additional costs and expenses beyond these amounts are the property owner's responsibility. Norandex will not pay or be responsible for any costs associated with anything else affixed to the Norandex product.

In the event of repair, replacement, or refinishing, the warranty will extend only for the time remaining under the original warranty. Norandex will determine the reasonable labor costs to repair, repaint, or replace product under this warranty.

WHAT IS NOT COVERED UNDER THE WARRANTY?

This warranty does not cover damage of any kind resulting from:

- · Product that is stored in situations where standing water is covering the surface for prolonged period of time.
- · Faulty or improper installation, including "oil canning", waving, buckling, or other distortions.
- Installation of Norandex product in direct contact with dissimilar materials, salt spray, and cedar shake roofing.
- Cracking or crazing of the Product's paint surface due to field forming of products in cold temperatures; or material that has bends less than 2T for a sheet thickness of 0.0299" and thinner and bends less than 4T for a sheet thickness of 0.0300" and thicker.
- · Changes in surface color resulting from chalking, fading, soiling, tree sap, or staining. Exposure to the elements may cause these changes over time; the degree to which weathering occurs will vary depending on air quality, the building's location, and other local conditions over which Norandex has no control.
- · Accidental damage.
- Settlement.
- Structural shrinkage or distortion of the property structure.
- · Fire.
- · Lightning, hurricane, tornado, windstorm, earthquake, hail, ice damage or other acts of God.
- · Harmful chemicals including harmful cleaning compounds, herbicides, fertilizers, and pesticides.
- Fumes, volcanic smog, or vapors within 30-miles of volcano.
- · Surface deterioration due to air pollution, use for animal confinement structures, or within 1-mile of seacoast and other bodies of saltwater.
- · Misuse or abuse. Use of high pressure sprayers will void warranty.
- Vandalism.
- · Airborne stains, mold and mildew accumulation.
- · Tiger striping or atmospheric soil accumulation is a naturally occurring phenomenon that is not covered under the finish warranty.
- · Failure of original property owner to provide reasonable and necessary maintenance of the products (see "Care & Maintenance Instructions").
- · Impact of foreign objects.
- Warping or distortion due to exposure to excessive heat sources (e.g., barbecue grills) or exposure to unusual or excessive reflective heat sources (e.g., window reflection).
- Products that have been painted, reinstalled, or whose surface has been altered in any way will void the paint finish warranty.
- · Any other causes beyond Norandex reasonable control.

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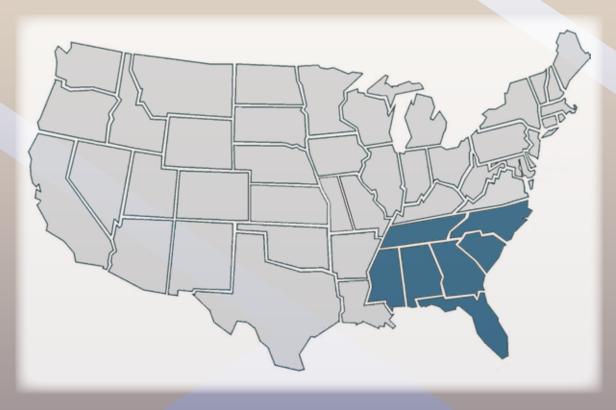
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Serving the Southeast Region